

Chrysler 40TE, 40TES, 41AE, 41TE, 41TES, 42LE, 42RLE, 45RFE, 545RFE

Accumulator Piston & Sleeve Kit

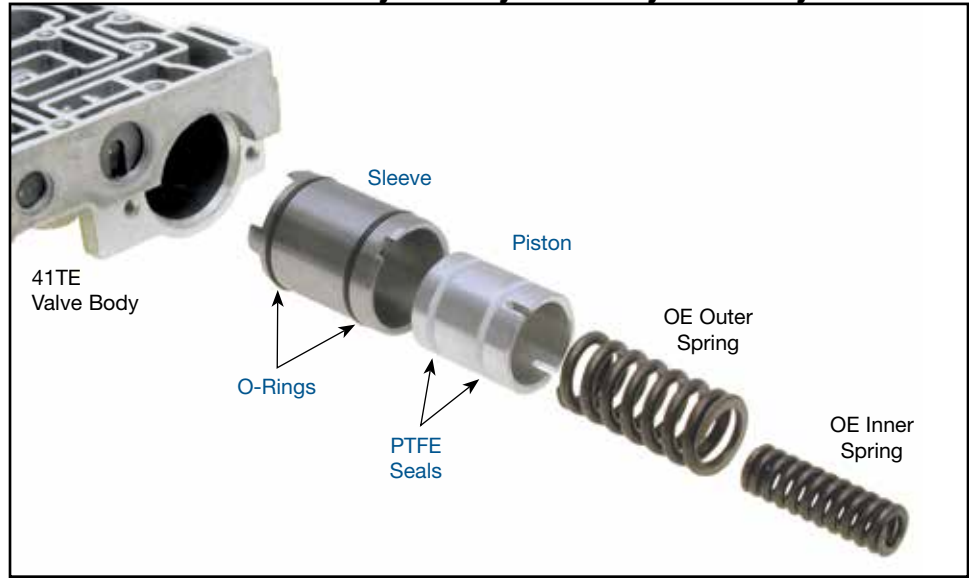
Part No.

92834-03K

- Sleeve
- Piston
- O-Rings (2)
- Seals (2)

PTFE

NOTE: Fits in all three accumulator case bores. Provides shorter than OE shifts.



1. Disassembly

- If applicable, remove OE screws and end plate. Set aside for reuse.
- Remove OE spring(s), set aside for reuse.
- Remove OE piston and seals and discard.

2. Installation & Assembly

- Ensure bore is clean from debris.
- Place O-rings in steel sleeve grooves. Lubricate with Sonnax Slippery Stick **O-LUBE** and roll on bench to size.
- Install sleeve into bore, referencing chart to determine installation orientation for sleeve. Ensure sleeve tabs do not block feed passage in casting.
- Install PTFE seals into piston grooves.
- Install OE spring(s) into piston pocket.
- Install piston/spring assembly into sleeved bore, referencing chart for appropriate orientation.
- Reinstall OE plate and screws if applicable.

Figure 1

Application	2-4 Bore		UD/OD Bore		Low/Reverse Bore		2nd Clutch Bore		4th Clutch Bore		Direct Clutch		Low Clutch	
	Sleeve, 4-Tabs	Sleeve, 4-Tabs	Sleeve, 4-Tabs	Piston Pocket	Sleeve, 4-Tabs	Piston Pocket	Sleeve, 4-Tabs	Piston Pocket	Sleeve, 4-Tabs	Piston Pocket	Sleeve, 4-Tabs	Piston Pocket	Sleeve, 4-Tabs	Piston Pocket
40TE, 40TES, 41AE, 41TE, 41TES, 42LE, 42RLE	Valve Body, Inboard	Case, Inboard	Case, Inboard	Case, Inboard	Case, Outboard	Case, Inboard	N/A		N/A		N/A		N/A	
45RFE, 545RFE	Valve Body, Inboard	Valve Body, Inboard	Valve Body, Outboard	Valve Body, Inboard	Valve Body, Inboard	Valve Body, Outboard	Valve Body, Inboard	Valve Body, Outboard	Valve Body, Inboard	Valve Body, Outboard	N/A		N/A	

