

## Chrysler 40TE, 40TES, 41AE, 41TE, 41TES, 42LE, 42RLE, 45RFE, 545RFE

### Accumulator Piston & Sleeve Kit

#### Part No.

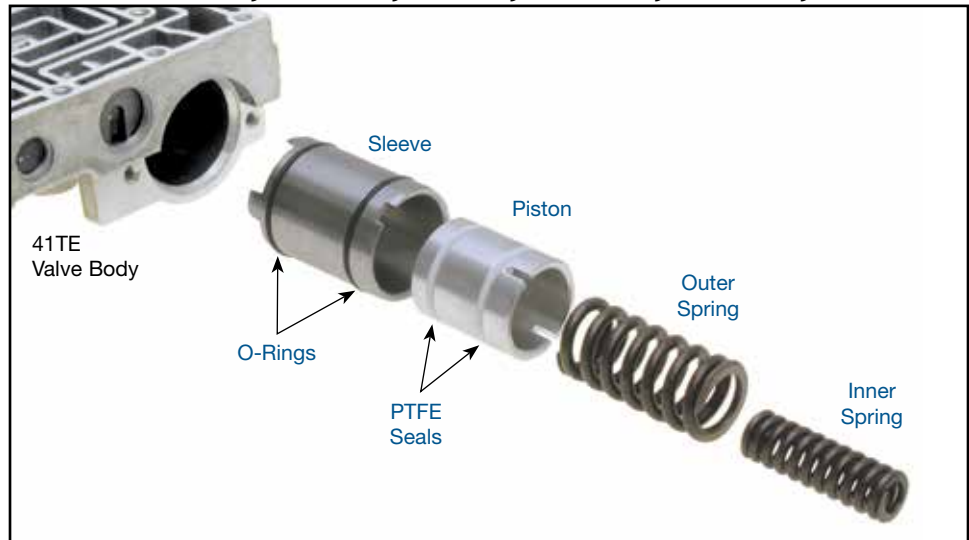
**92834-05K**

- Sleeve
- Piston
- Outer Spring
- Inner Spring
- O-Rings (2)
- Seals (2) PTFE

**NOTE:** Fits in all three accumulator case bores. Restores OE shifts.



**NOTE:** Does NOT fit 68RFE.



#### 1. Disassembly

- If applicable, remove OE screws and end plate. Set aside for reuse.
- Remove OE spring(s), set aside for reuse.
- Remove OE piston and seals and discard.

#### 2. Installation & Assembly

- Ensure bore is clean from debris.
- Place O-rings in steel sleeve grooves. Lubricate with Sonnax Slippery Stick **O-Lube** and roll on bench to size.
- Install Sonnax sleeve into bore, referencing chart to determine installation orientation for sleeve. Ensure sleeve tabs do not block feed passage in casting.
- Install Sonnax PTFE seals into piston grooves.
- Install Sonnax inner and outer springs into piston pocket.
- Install Sonnax piston/spring assembly into sleeved bore, referencing chart for appropriate orientation.
- Reinstall OE plate and screws if applicable.

Figure 1

Application	2-4 Bore		UD/OD Bore		Low/Reverse Bore		2nd Clutch Bore		4th Clutch Bore		Direct Clutch		Low Clutch	
	Sleeve, 4-Tabs	Sleeve, 4-Tabs	Piston Pocket	Piston Pocket	Sleeve, 4-Tabs	Piston Pocket	Sleeve, 4-Tabs	Piston Pocket	Sleeve, 4-Tabs	Piston Pocket	Sleeve, 4-Tabs	Piston Pocket	Sleeve, 4-Tabs	Piston Pocket
40TE, 40TES, 41AE, 41TE, 41TES, 42LE, 42RLE	Valve Body, Inboard	Case, Inboard	Case, Inboard	Case, Outboard	Case, Inboard	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
45RFE, 545RFE	Valve Body, Inboard	Valve Body, Inboard	Valve Body, Outboard	Valve Body, Inboard	Valve Body, Outboard	Valve Body, Inboard	Valve Body, Outboard	Valve Body, Inboard	Valve Body, Outboard	N/A	N/A	N/A	N/A	N/A

