

# **Front Servo Piston Cover Kit**

## Part No. 22827-01

- Front Servo Piston Cover
- O-Ring

### Chrysler 46RE, 46RH, 47RE, 47RH, 48RE, A727



#### 1. Disassembly

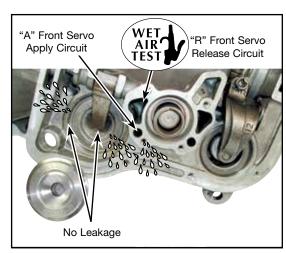
- a. Remove OE retaining ring and retain for reuse.
- b. Remove OE servo piston cover and discard.
- c. Buff off any servo pin scoring with 400-grit emery cloth followed by Scotch-Brite®.

#### 2. Installation & Assembly

- a. Replace with Sonnax front servo piston cover with O-ring.
- b. Reinstall OE retaining ring.

#### 3. Final Testing

- a. Place a small amount of oil into the front servo release port "R" and follow with 30-40 psi of air pressure.
- b. Verify that there is no leakage at the servo cover.
- c. Oil leaking into the servo apply circuit indicates cross leakage at the servo piston. This means lost clutch oil and can result in direct clutch failure.



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