

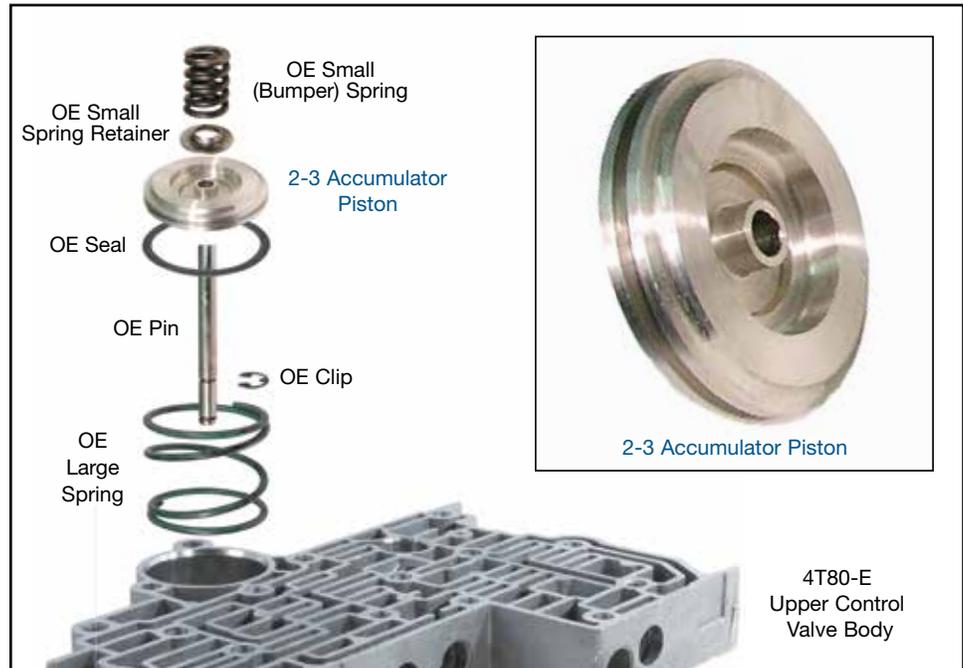
2-3 Accumulator Piston

Part No.

72871-01

NOTE: Fits '94-later.

GM 4T80-E



NOTE: This piston should not be used in a first-design 2-3 accumulator found in '93 models. These units do NOT have the second "bumper spring" on the top portion of the accumulator piston. If the large spring is broken, replace with GM part number 8684827.

1. Bend the tip of a small screwdriver (**Figure 1**).
2. Use the screwdriver to pry off OE small (bumper) spring and check for flatness.
3. Pry off OE small spring retainer with bent screwdriver.
4. Place OE small spring retainer onto Sonnax piston and stake in place.
5. Twist and push OE small spring onto OE small spring retainer.
6. Install a new replacement seal (not supplied).
7. Install the Sonnax piston into the housing.



Figure 1