

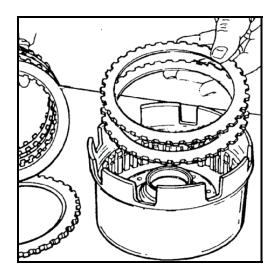
GM 700R4 4L60/E Reverse Input Drum Saver®

ALTO PART # 057758 Alto #057758 POWERPACK® CONTENTS: (1) 057703A089 (.035" / 0.89mm) Wave Spring (1) 057703-230 (.090" / 2.29mm) Spacer Plate

INSTALLATION INSTRUCTIONS

Stack up is the same method as OE, except you will replace the Belleville spring with Alto 057758 kit.

It is <u>very important</u> to start by installing the Alto Wave Plate. Position the wave spring so that the top of a wave is directly over the bleed hole in the apply piston. Install the spacer plate, then alternately install friction and steel plates starting with a steel plate and ending with a friction plate. Finally install the top pressure plate (chamfered side up) and snap ring. Clutch pack clearance should be .040" to .075" (1.02mm to 1.91mm).



For the 82 to 87 700R4 using the steel apply piston, install the wave spring, and then the Alto Spacer Plate. Next install the clutch pack starting with a friction plate and ending with a friction plate. Leave out one of the steel .078" (1.98mm) plates. Finally install the top pressure plate (chamfered side up) and snap ring. Clutch pack clearance should be .040" to .075" (1.02mm to 1.91mm).