



Ford 4R100 Intermediate Clutch PowerPack® 99 - On

ALTO PART # 026756

Alto # 026756 POWERPACK® CONTENTS:

(Stock Applications)

(4) 026724E Friction Plate – .078"

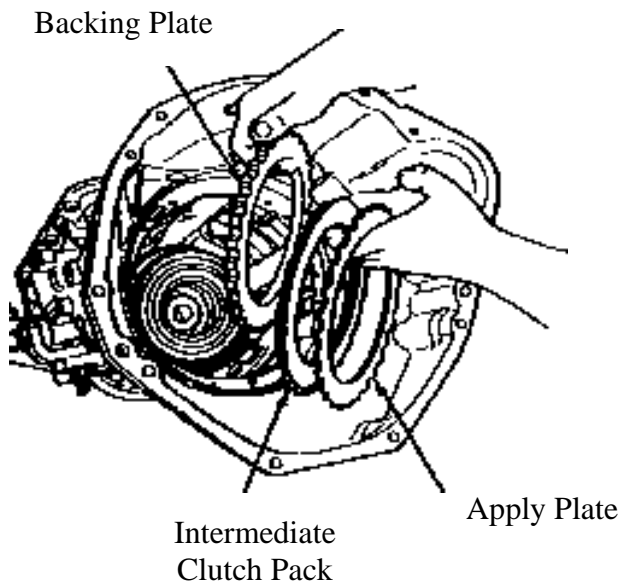
(4) 026725K Kolene® Steel Clutches – .080"

(1) 026765P083 Backing Plate (bottom) – .326"

INSTALLATION INSTRUCTIONS

Install the intermediate pressure plate into the case. Alternate installation of the friction and steel plates ending with a Kolene® plate. Continue with normal installation of center support and intermediate/overdrive cylinder. Check clutch pack clearance using dial indicator and tool #T89T-70010-F/T89T-70010-C-77000-AH-2 or equivalent. Clutch pack clearance should be .026" to .054".

NOTE: The 2001 4R100 with the 60-tooth splined diode one-way clutch will have to be retro-fitted with the 50-tooth splined one-way clutch (Alto #26724A, not included in kit) and supporting components.



Please contact your distributor if you require 026724A.

Note: It may be necessary to remove .040" from the intermediate apply piston to provide proper clearance in some applications.

ALTO #	REF #	DESCRIPTION	SPEC	NOTES
026724A	F75Z-7B164BA F75P-7F219BA	Friction Clutch	.078/1.98	HEG - 50T - OD:7.793" - SB