

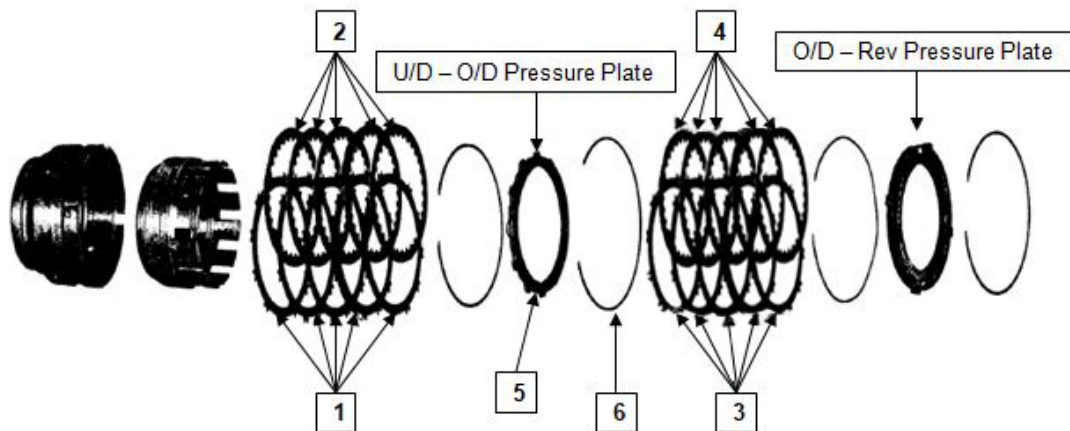


Chrysler 68RFE Stage 2 Underdrive/Overdrive PowerPack® 07-On

ALTO PART # 128755D

Alto # 128755D POWERPACK® CONTENTS:

	Picture #
(7) 128741A145 (.057"/1.45mm) Red Eagle® External Spline Friction Plates	(1)
(7) 128740C147 (.058" /1.47mm) Red Eagle® Internal Spline Friction Plates	(2)
(4) 128741A132 (.052"/1.32mm) Red Eagle® External Spline Friction Plates	(3)
(3) 128740C132 (.052"/1.32mm) Red Eagle® Internal Spline Friction Plates	(4)
(1) 128761A (.297"/7.54mm) Underdrive/Overdrive Pressure Plate	(5)
(1) 128700B200 (.078"/2.00mm Overdrive 2 sided friction	(4)
(1) 128700A230 (.090"/2.30mm Overdrive 2 sided friction	(4)



INSTALLATION INSTRUCTIONS

Underdrive: Start the stack-up with a # 1 externally splined friction plate (.057") with the friction lining facing up followed by a # 2 internally splined friction plate (.057") with the friction lining facing up. Continue stacking external and internal friction, (4 external .057", 4 internal .057", 2 external .052", 1 internal .052") plates ending with a # 1 external splined plate. All of the friction plates must have the lining facing up or the clutch will fail. (5 internal and 6 external plates) Install snap ring, install # 5 pressure plate with the large step facing down, and install #6 snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm). (desired .050")

Overdrive: Start the stack-up with a # 4 internally splined 2-sided friction plate (.078" or .090") followed by a # 3 externally splined friction with the friction lining facing up, followed by an internally splined friction with the friction lining facing up. Continue stacking external and internal friction plates ending with a # 4 internal splined plate (3 external .057", 3 internal .057", 2 external .052", 2 internal .052") All of the friction plates must have the lining facing up or the clutch will fail. (5 internal and 5 external plates) Install the reverse / overdrive pressure plate. Install the top tapered snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm). Use # 4 (.078" / .090") internally splined 2-sided friction plates to adjust clutch pack clearance if necessary.

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.