

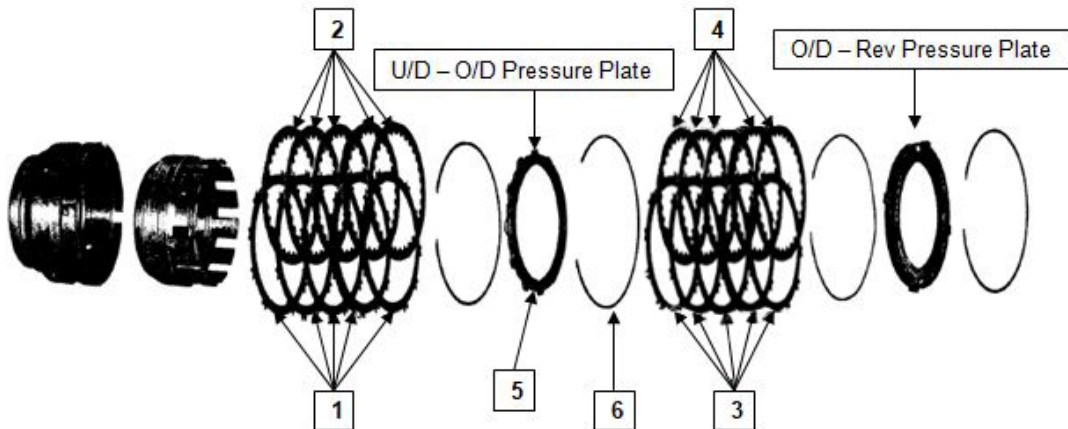


Chrysler 68RFE Stage 3 Underdrive/Overdrive PowerPack® 07-On

ALTO PART # 128755E

Alto # 128755E POWERPACK® CONTENTS:

	Picture #
(10) 128741B145 (.057"/1.45mm) G3® External Spline Friction Plates	(1)
(10) 128740D145 (.057" /1.45mm) G3® Internal Spline Friction Plates	(2)
(1) 128741B132 (.052"/1.32mm) G3® External Spline Friction Plates	(3)
(1) 128740D132 (.052"/1.32mm) G3® Internal Spline Friction Plates	(4)
(1) 128761C (.279"/7.08mm) Underdrive/Overdrive Pressure Plate	(5)
(1) 128766 (.385"- .275"/ 7.24mm-6.99mm Overdrive / Reverse Pressure Plate	(1)
(1) 128700B200 (.078"/2.00mm Overdrive 2 sided friction	(4)
(1) 128700A230 (.090"/2.30mm Overdrive 2 sided friction	(4)



INSTALLATION INSTRUCTIONS

Underdrive: Start the stack-up with a # 1 externally splined friction plate (.057") with the friction lining facing up followed by a # 2 internally splined friction plate (.057") with the friction lining facing up. Continue stacking external and internal friction, (4 external .057", 4 internal .057", 1 external .052", 1 internal .052") plates ending with a # 2 internal splined plate. All of the friction plates must have the lining facing up or the clutch will fail. (5 internal and 5 external plates) Install snap ring, install # 5 pressure plate with the **large step facing down**, and install #6 tapered snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm). (desired .050")

Overdrive: Start the stack-up with a # 4 internally splined 2-sided friction plate (.078" or .090") followed by a # 3 externally splined friction with the friction lining facing up, followed by an internally splined friction with the friction lining facing up. Continue stacking external and internal friction plates ending with a # 4 internal splined plate 6 external (.057"), 6 internal (.057"). All of the friction plates must have the lining facing up or the clutch will fail. (6 internal and 6 external plates) Install the reverse / overdrive pressure plate with the flat side up, and the step side down. Install the top snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm). Use # 4 (.078" / .090") internally splined 2-sided friction plates to adjust clutch pack clearance if necessary.

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.