

## Chrysler 68RFE Reverse Clutch DrumSaver® Stage 1 / 2 / 3 – 07-On Stock, Heavy Duty, Hi-Performance, Race Vehicles

ALTO PART # 128759 Alto # 128759 DrumSaver® CONTENTS: (2) 128700C200 G3 Friction Plates (1) 128701-427 Reverse Pocket Steel Plate

## **INSTALLATION INSTRUCTIONS**

Note: Pre-soak friction plates for at least 15-20 minutes in the manufacturer's recommended ATF.



Stack-up is same as OE:

After installation of the Overdrive / Reverse pressure plate and snap ring Install one of the G3 friction plates.

Install the Reverse Pocket Steel Plate. (This plate has a much larger contact area) Install the remaining G3 friction plate.

Install the Reverse pressure plate and snap ring

Using air (40 PSI) apply the Reverse clutch several times to seat all of the clutch pack elements

Check clutch pack clearance using a feeler gauge in four places between the top friction plate and the top pressure plate. Clearance should be 0.455 to 1.335mm (.018" to .053")