

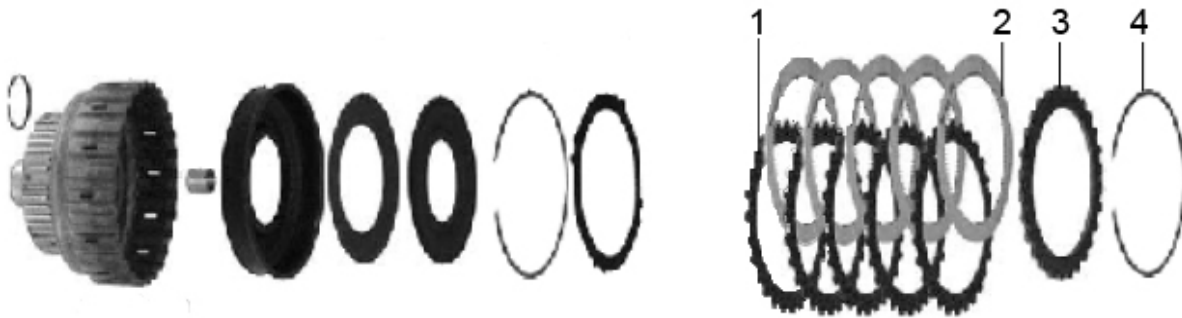


## Ford 5R110W – Torqshift 2003-04 Forward Hi-Performance PowerPack®

### ALTO PART # 166756

#### Alto # 166756 POWERPACK® CONTENTS:

- (5) 026720B155 (.061") G3® Friction Plates (2)
- (4) 166703K150 (.060") Kolene® Steel Separator Plates (1)
- (1) 166703K203 (.079") Kolene® Steel Separator Plates (1)
- (1) 166762 (.200") Top Pressure Plate (3)



### INSTALLATION INSTRUCTIONS

Stack the Forward clutch pack as follows:

Install apply piston, return spring, balance piston and snap ring, install cushion spring, install .079" Kolene® steel plate (1), alternate installing .061" frictions (2) and .060" Kolene steel plates (1) ending with a friction plate (5 G3® frictions / 5 Kolene® steels).

Install .200" pressure plate (3) and original snap ring (4)

Apply regulated shop air to the clutch several times to seat the stack up, using a feeler gauge, measure the clearance between the snap ring and the pressure plate in three different locations.

Clearance should be .045" to .065" (1.15 – 1.65 mm)

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.