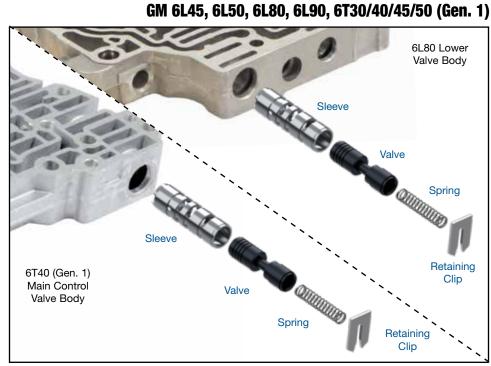


TRANSMISSION PARTS

Compensator Feed Regulator Valve Kit

Part No. 104740-09K

- Valve
- Sleeve
- Spring
- Retaining Clip



NOTE: Continuous spring loading on retainer clip often raises a ridge in outboard exhaust ports, making sleeve installation difficult. If excessive resistance is met during sleeve installation, check for burrs/ridges at indicated port bore openings and sand lightly to remove. Ensure all debris is removed from bore prior to sleeve installation.

1. Disassembly.

- a. On 6L45, 6L50, 6L80 and 6L90 valve bodies, remove OE retaining clip and save for reuse.
- b. On 6T30/40/45/50 (Gen. 1) valve bodies, remove and discard OE retaining clip.
- c. On all units, remove and discard OE spring and valve.

2. Installation & Assembly

- a. Install Sonnax valve and sleeve, ensuring chamfer/slot end faces inboard as shown.
- b. Install Sonnax spring.
- c. On 6L45, 6L50, 6L80 and 6L90 valve bodies, reinstall OE retaining clip.
- b. On 6T30/40/45/50 (Gen. 1) valve bodies, install Sonnax retaining clip.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

