

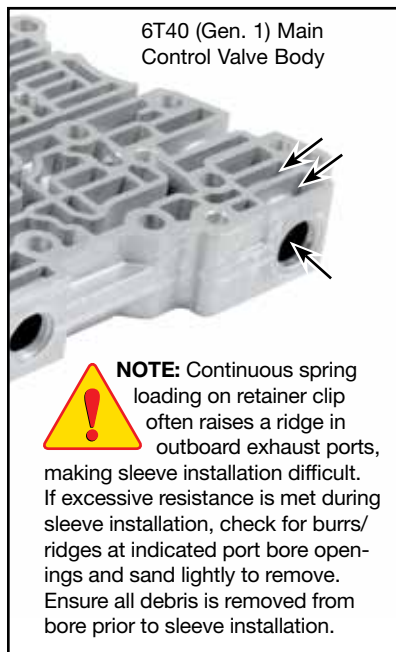
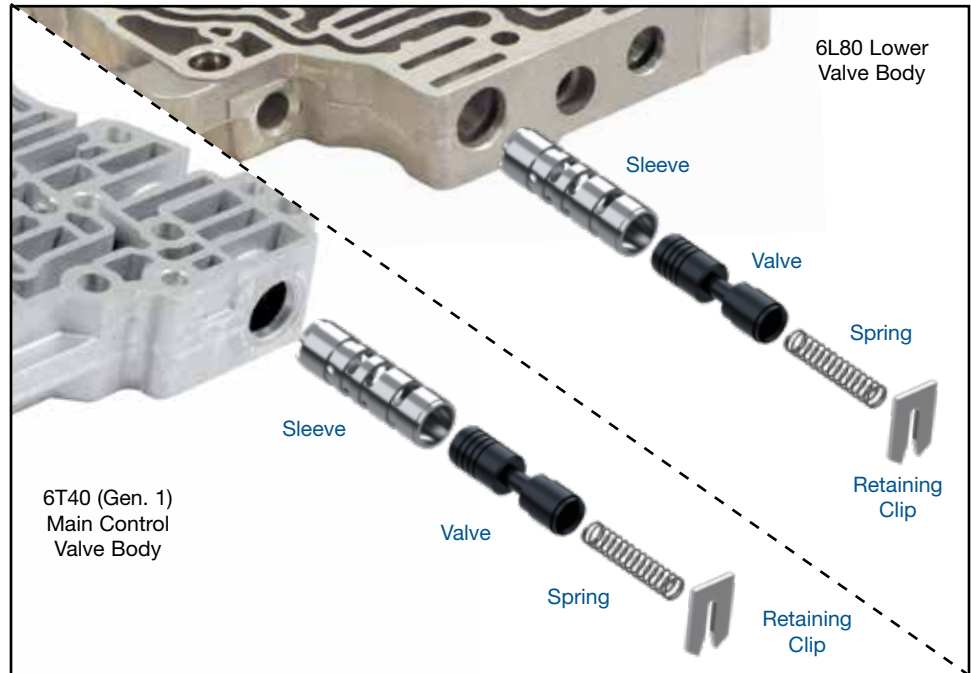
Compensator Feed Regulator Valve Kit

Part No.

104740-09K

- Valve
- Sleeve
- Spring
- Retaining Clip

GM 6L45, 6L50, 6L80, 6L90, 6T30/40/45/50 (Gen. 1)



1. Disassembly.

- On 6L45, 6L50, 6L80 and 6L90 valve bodies, remove OE retaining clip and save for reuse.
- On 6T30/40/45/50 (Gen. 1) valve bodies, remove and discard OE retaining clip.
- On all units, remove and discard OE spring and valve.

2. Installation & Assembly

- Install Sonnax valve and sleeve, ensuring chamfer/slot end faces inboard as shown.
- Install Sonnax spring.
- On 6L45, 6L50, 6L80 and 6L90 valve bodies, reinstall OE retaining clip.
- On 6T30/40/45/50 (Gen. 1) valve bodies, install Sonnax retaining clip.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

