

Instructions

Saturn TAAT

Boost Valve Kit

Part No. 95200-03K

- Valve
- Sleeve
- O-Rings (2)



NOTE: Type 2 valve body only.



1. Disassembly

- a. Remove OE retainer and save for reuse.
- b. Remove and discard OE boost valve and sleeve.
- b. Remove and save for reuse OE pressure regulator valve, spring seat washer, pressure regulator inner and outer springs and outer spring seat.

2. Installation & Assembly

- a. Be certain all debris has been removed from the valve bore and valve body.
- b. Reinstall OE pressure regulator valve, spring seat washer, outer and inner pressure regulator springs and outer spring seat.
- c. Install Sonnax boost valve and sleeve assembly.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

NOTE: If valve body does not pass vacuum test then the Pressure regulator valve bore will need to be repaired with Sonnax **95200-05K** and **95200-06**.

