

Servo Piston Kit

Part No.
28821-01K

- Piston
- O-Rings (2)
- Cover Gasket

GM Powerglide



1. Before installing servo cover, inspect OE servo bore and remove any burrs or sharp edges. Take special notice of the corner at intersection of feed hole and any scratches in bore diameter.
2. Coat servo bore and Sonnax O-rings with TransJel.
3. Install Sonnax O-rings into grooves on Sonnax piston.
4. Cover feed hole (**Figure 1**) with approximately .005" feeler gauge while installing Sonnax servo piston into bore (**Figure 2**).
5. Install servo cover using Sonnax gasket.

