

GM 6T70 (Gen. 1), 6T70 (Gen. 2), 6T75 (Gen.1), 6T75 (Gen. 2)

3-5-R Drum Saver Kit

Part No.

124555K

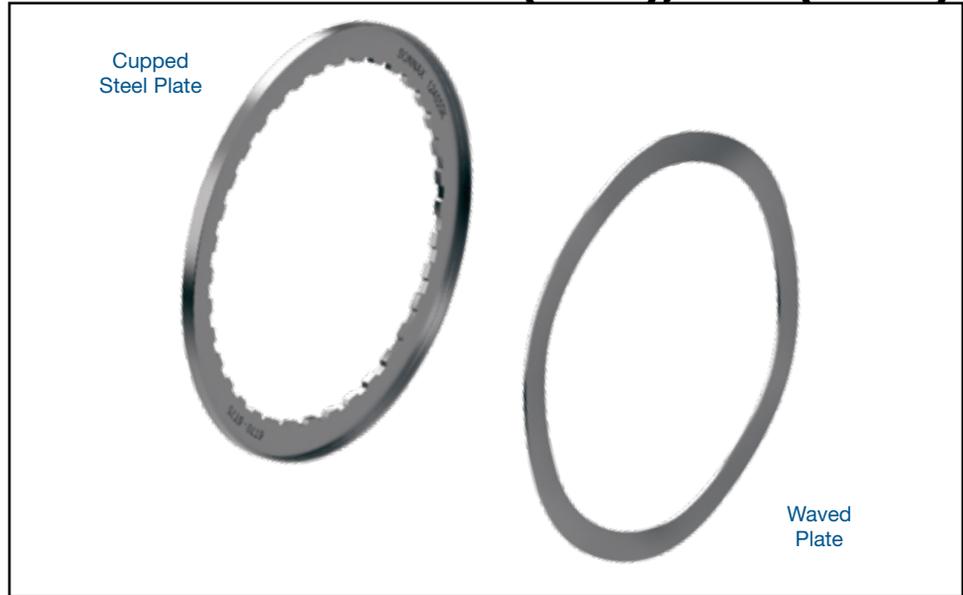
- Cupped Steel Plate
- Waved Plate

Also Available:

GM Gen. 1 & 2 6T40, 6T45, 6T50

3-5-R Drum Saver Kit

144555K



1. Disassembly

- Remove OE 3-5-R clutch pack.
- Locate, remove and discard all pieces of broken OE waved plate.
- Discard OE steel plate located next to waved plate.

2. Installation & Assembly

- Install Sonnax waved plate on top of piston.
- Install Sonnax cupped steel plate on top of waved plate, lip facing downward (**Figure 1**).
- Continue assembling clutch pack as shown (**Figure 1**).

3. Verify Correct Clearance

After snap ring installation, verify clutch pack clearance is within specification (.030-.080") using a dial indicator.



NOTE: If there is too much clearance, the piston has been distorted. In these cases, piston replacement is required to enable proper clearance.

