

**Ford 6R140**

**Solenoid (NH)**

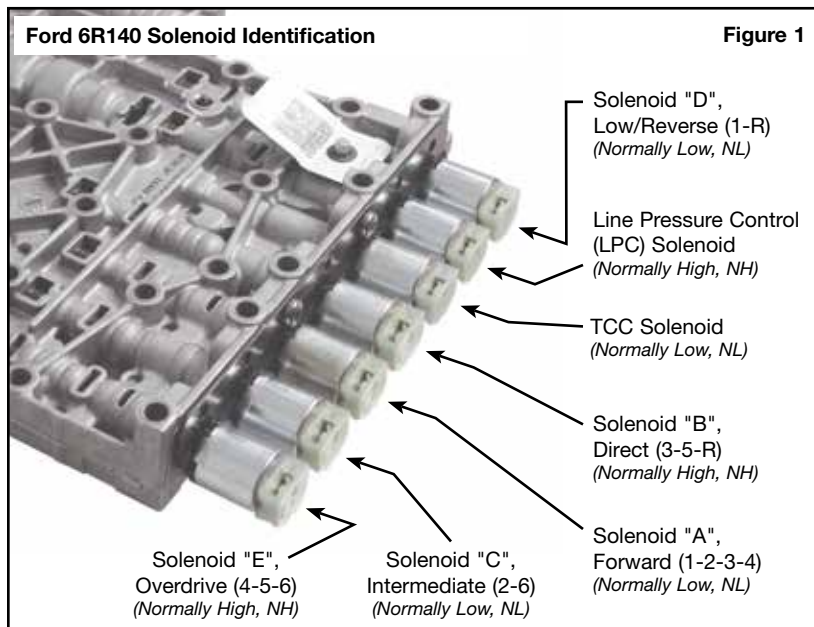
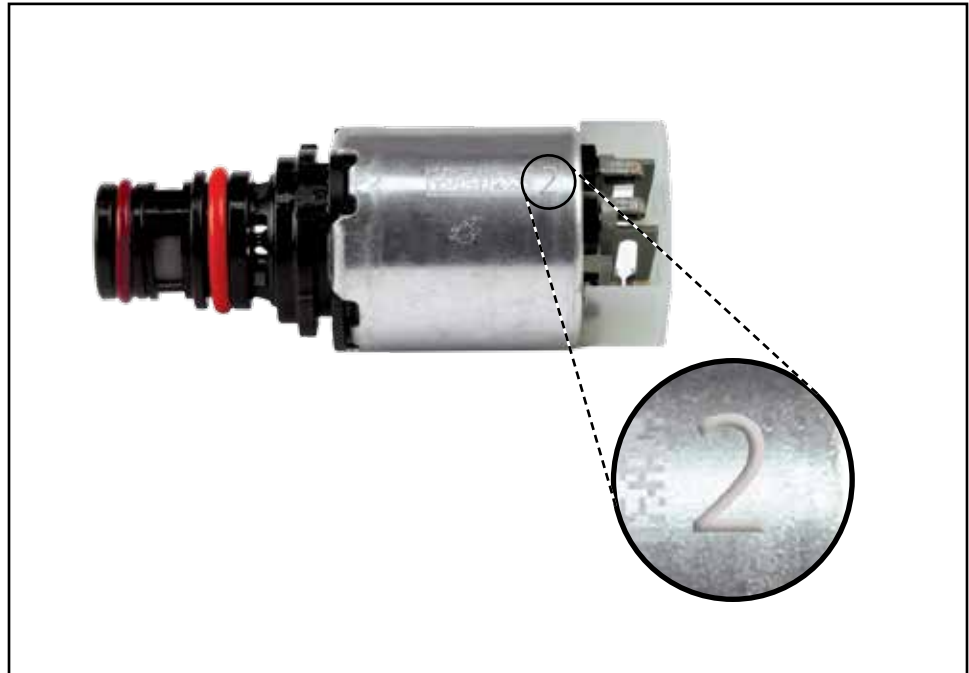
**Part No.**  
**126422-NHK**

**NOTE:** OE Part No. BC3Z-7G383K



**WARNING:** Band number on solenoid (1, 2 or 5) corresponds to solenoid calibration. Band number of Sonnax solenoid **MUST** match that of OE solenoid, or shift calibration concerns will result.

In addition, solenoid calibration (Normally High or Normally Low) must match.



1. Remove OE Solenoid "B" (3-5-R), Solenoid "E" (4-5-6), or LPC Solenoid (**Figure 1**).

2. Check band number of OE solenoid (**main photo**). This band number must be "2"; if another number is marked, Sonnax solenoid cannot be used in this location.



**NOTE:** OE identification band numbers are printed very lightly and may be difficult to read. Holding solenoid in direct sunlight makes band number easier to discern.

3. If band number is "2", install and secure Sonnax solenoid.

4. After solenoid replacement, reset TCM keep-alive memory (KAM) and shift adaptations according to OE specification.