

Internal O-Ringed End Plug Kit

Part No.

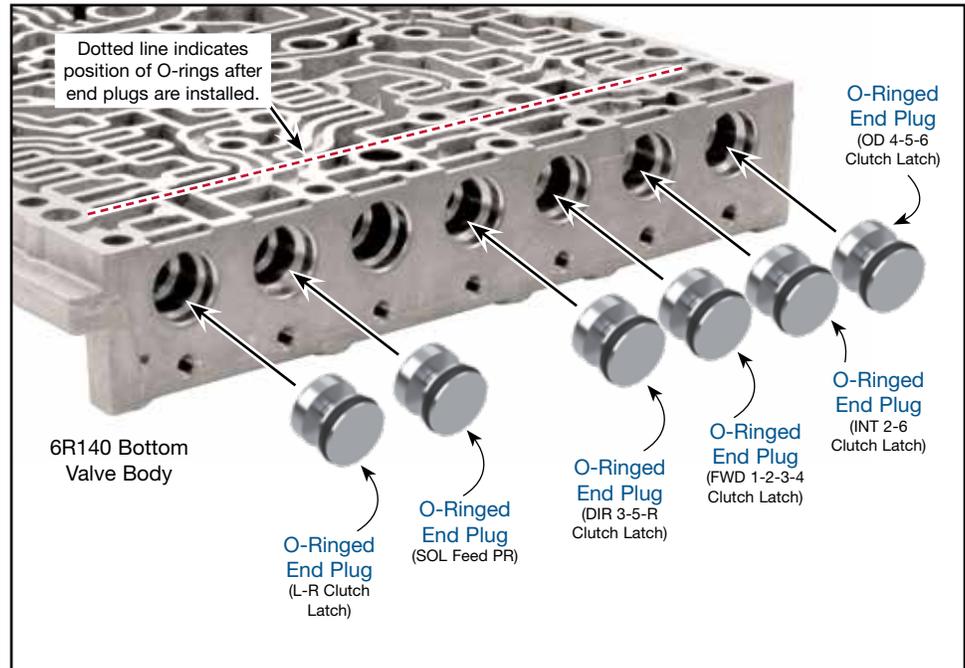
126740-05K

• End Plugs (6)

• O-Rings (10)

4 Extra

Ford 6R140



1. Disassembly

- Remove solenoid retaining plate and solenoids. Set aside for reuse.
- Remove OE retainers. Set aside for reuse.
- Remove and discard OE end plugs.

2. Preparation

- Install one O-ring into shallow groove on each Sonnax end plug spool.
- Lubricate O-ring with Sonnax Slippery Stick **O-LUBE**. Roll O-ringed end plug on bench to size O-ring into groove.

3. Installation & Assembly

- Position end plug in bore with O-ringed spool oriented outboard.
- Apply slight pressure and rotate end plug back and forth into bore in small, incremental steps. This action allows a well-lubed O-ring to compress into bore. Alternately, a small flat-bladed screwdriver inserted through the retainer port cavity may be used to help gently squeeze O-ring into bore.
- Reinstall OE retainers.
- Reinstall OE solenoids and retaining plate.