

Oversized Forward Clutch Latch Valve Kit

Part No.
126740-06K

- Valve
- Spring



Tool Kit

Part No.
F-126740-TL6

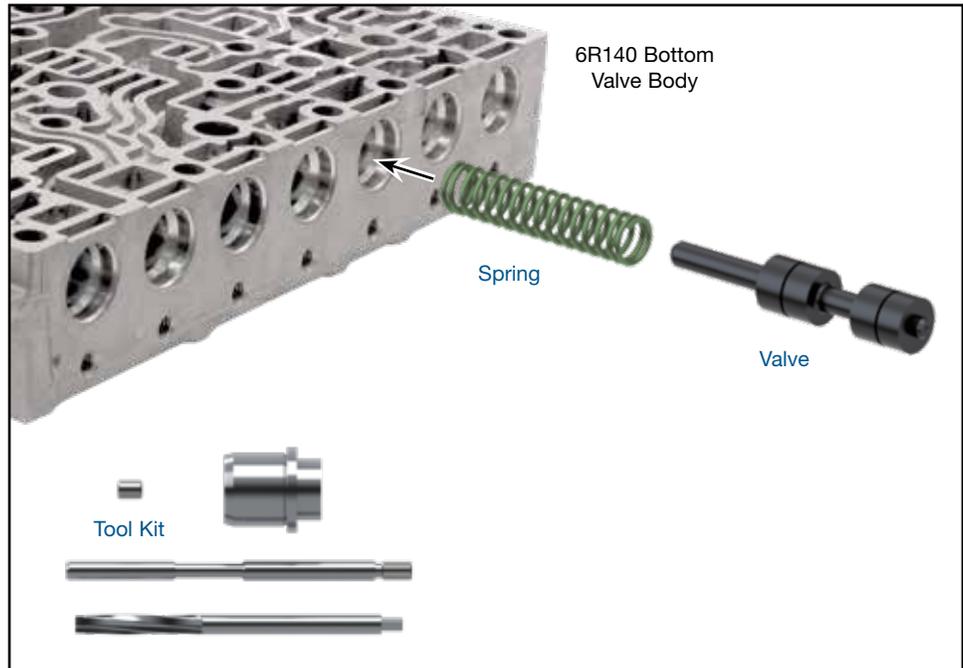
- Reamer
- Reamer Jig
- Guide Pin
- Reamer Stop



NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the **VB-FIX**, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



WARNING: Tool kit **F-126740-TL6** is also used for **126740-24**. Use of the reamer stop is not required for use in **126740-06K**.



Ford 6R140

1. Disassembly

- Remove OE retaining clip and end plug, save for reuse.
- Remove and discard OE valve and spring.

2. Bore Reaming

Ream forward clutch latch bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-126740-TL6** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Ensure all debris has been removed from valve bore and body.
- Install Sonnax spring.
- Install Sonnax valve, ensuring spring seats over spring guide.
- Reinstall OE end plug and retaining clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

