

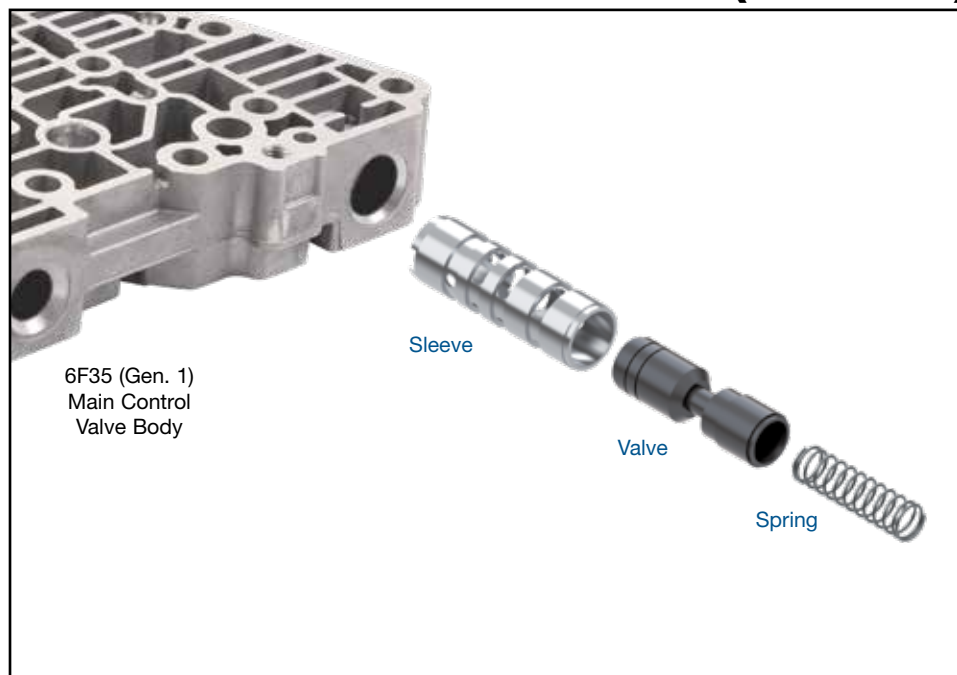
## Control Pressure Regulator Valve Kit

Part No.

**144740-04K**

- Valve
- Sleeve
- Spring

## Ford 6F35 (Gen. 1 & 2)



### 1. Disassembly

- Slide out OE spring retainer plate and set aside for reuse.
- Remove and discard OE spring and control pressure regulator valve.

### 2. Installation & Assembly

- Clean valve body bore to remove any debris.
- Install Sonnax sleeve, notched end first.
- Install Sonnax valve with spring pocket facing outboard.
- Install Sonnax spring into valve spring pocket.
- Reinstall OE spring retainer plate.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

