

Boost Valve Kit

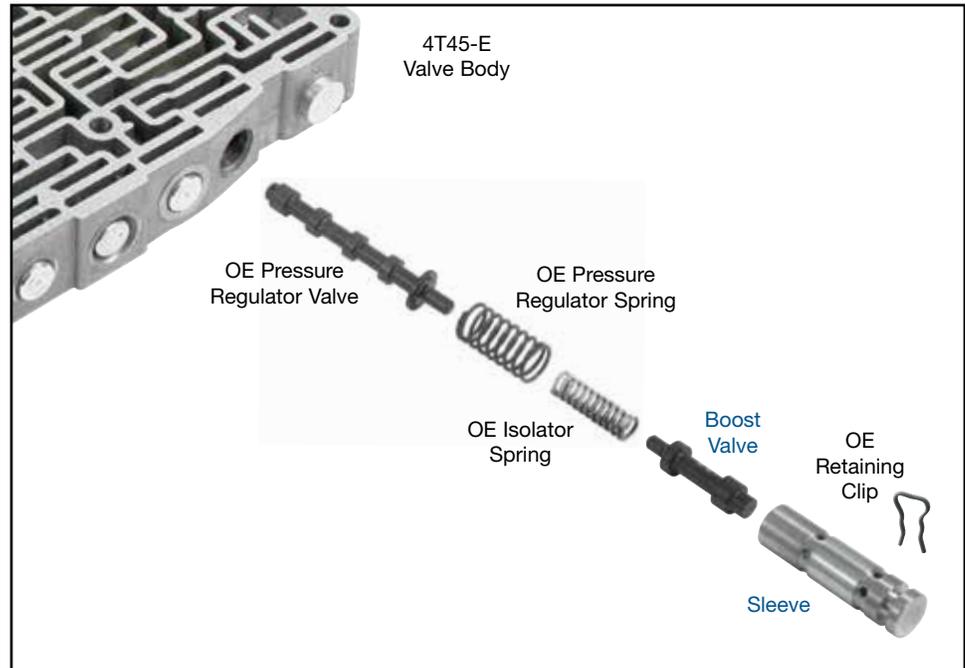


Part No.

33886-03K

- Boost Valve
- Sleeve

GM 4T40-E, 4T45-E



1. Disassembly

- Remove OE boost and pressure regulator valve train.
- Discard OE boost valve and sleeve, while retaining other parts for reuse.

2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Reinstall OE pressure regulator valve and spring, followed by OE isolator spring.
- Insert Sonnax valve into Sonnax sleeve with the nubbed end facing out.
- Carefully push Sonnax sleeve assembly into the valve body with open end toward the two springs, only deep enough to reinstall OE retaining clip.
- Reinstall OE retaining clip to the valve body.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

