

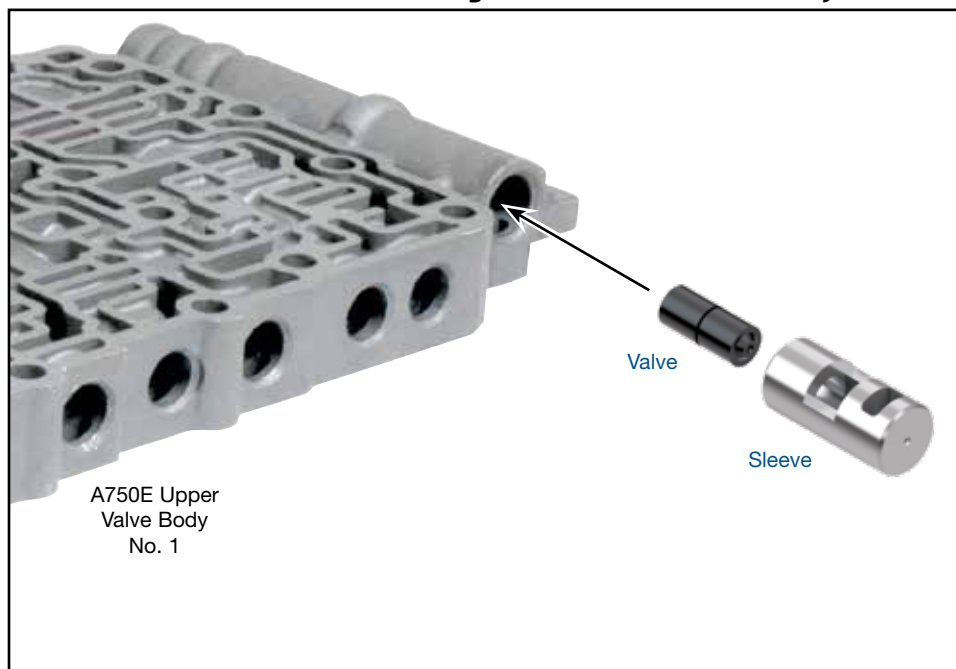
B1 Apply Control Plunger Kit

Part No.

147741-55K

- Valve
- Sleeve

Toyota/Lexus A750E, A750F



1. Disassembly

- Remove OE retainer and set aside for reuse.
- Remove and discard OE sleeve and valve.

2. Installation & Assembly

- Install Sonnax valve and sleeve, ensuring Sonnax valve pocket seats over the OE control valve stem.
- Reinstall the OE retainer clip.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

