

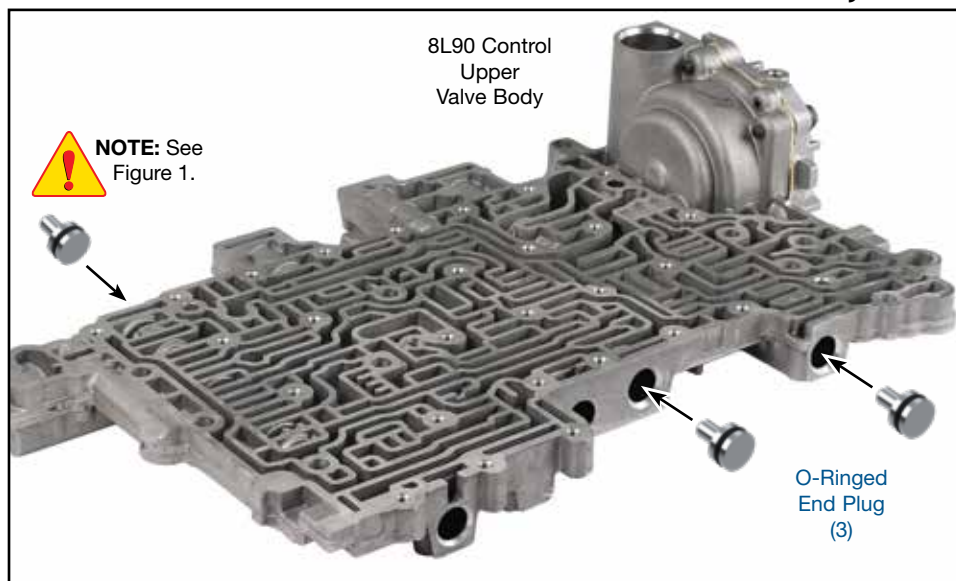
O-Ringed End Plug Kit

Part No.

154740-17K

- O-Rings (4) 1 Extra
- End Plugs (3)

GM 8L45, 8L90



1. Disassembly

- Remove appropriate OE retainer and end plug, set retainer aside for reuse.
- Discard OE end plug.

2. Installation & Assembly

- Install Sonnax O-ring into Sonnax end plug groove. Roll the end plug with O-ring installed on a clean flat surface.
- Use Sonnax **O-LUBE** or other lubricant on end plug and valve body bore lead chamfer.
- Install O-ringed end plugs in proper bores.

NOTE: The default override valve end plug must be installed with the end plug protrusion out-board toward OE retainer, the other two locations require the end plug protrusion to face inboard.

- Reinstall OE retainers.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 15, 18 and 20 in-Hg (Figure 2).

