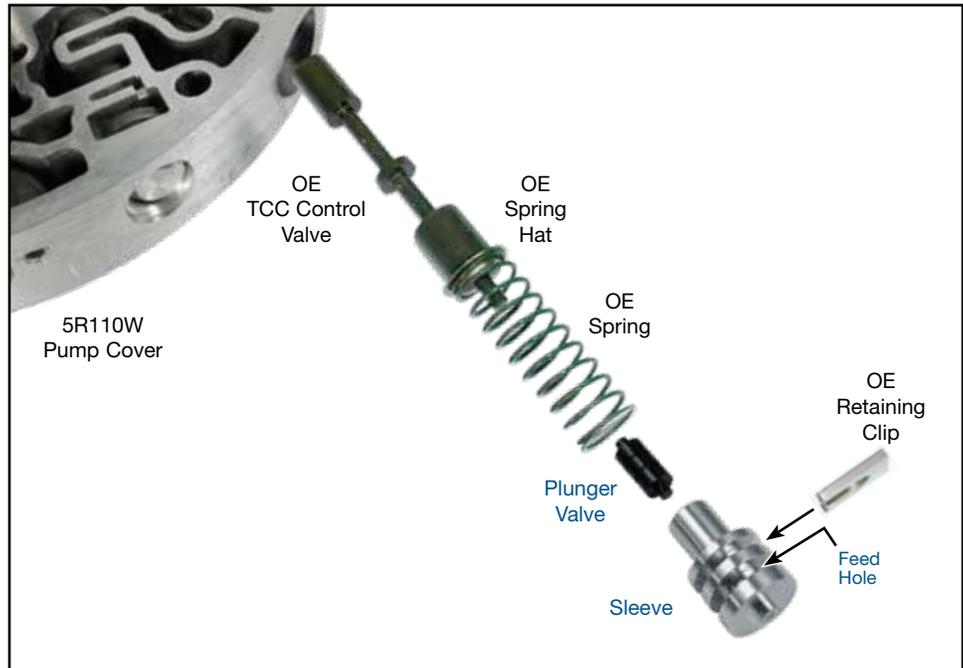


TCC Control Plunger Valve Kit

Part No.
36940-01K

- Plunger Valve
- Sleeve

Ford 5R110W



1. Disassembly

- Remove and discard OE TCC control sleeve and valve.
- Remove and keep OE TCC control valve, spring, spring hat and retaining clip for reassembly.

2. Installation & Assembly

- Reassemble the valve train using OE parts and Sonnax TCC control plunger valve and sleeve assembly as shown in main image.
- Reinstall OE retaining clip (**Figure 1**).
- Pump cover solenoid orifice should be cleaned and thermal cooler bypass element inspected (**Figure 2**).

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

