

Chrysler 42RE, 42RH, 44RE, 44RH, 46RE, 46RH, 47RE, 47RH, A727

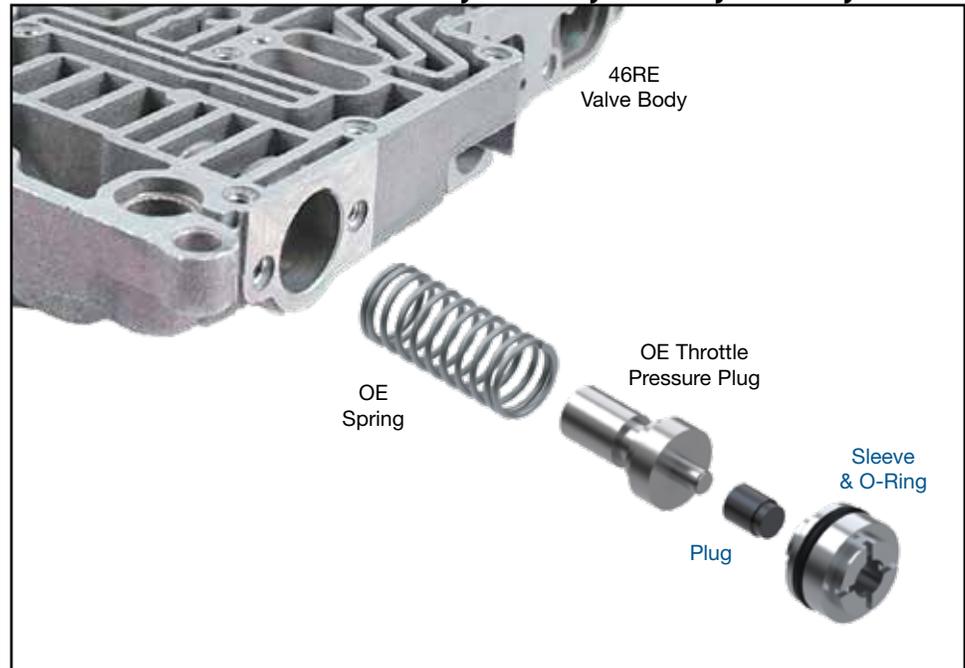
Line Pressure Plug & Sleeve Kit

Part No.

22229-04K

- Sleeve
- O-Ring
- Plug .264" dia.

NOTE: Fits Chrysler A727 units with boost tube only and 42-46-47RH/RE units with .264" plug dia.



1. Disassembly

- Remove and discard OE line pressure plug and sleeve.
- Retain OE spring, throttle pressure plug and end plate for reuse.

2. Installation

- Lubricate all parts.
- Reinstall OE spring.
- Reinstall OE throttle pressure plug, ensuring spring seats over plug guide.
- Place lubricated Sonnax O-ring into groove on Sonnax line pressure sleeve. Roll O-ringed sleeve on clean bench to size O-ring into groove.
- Insert sleeve into bore, O-ringed end first.
- Insert Sonnax plug into sleeve with smaller diameter facing outward, toward end plate.
- Reinstall OE end plate.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

