

## Line Pressure Plug & Sleeve Kit

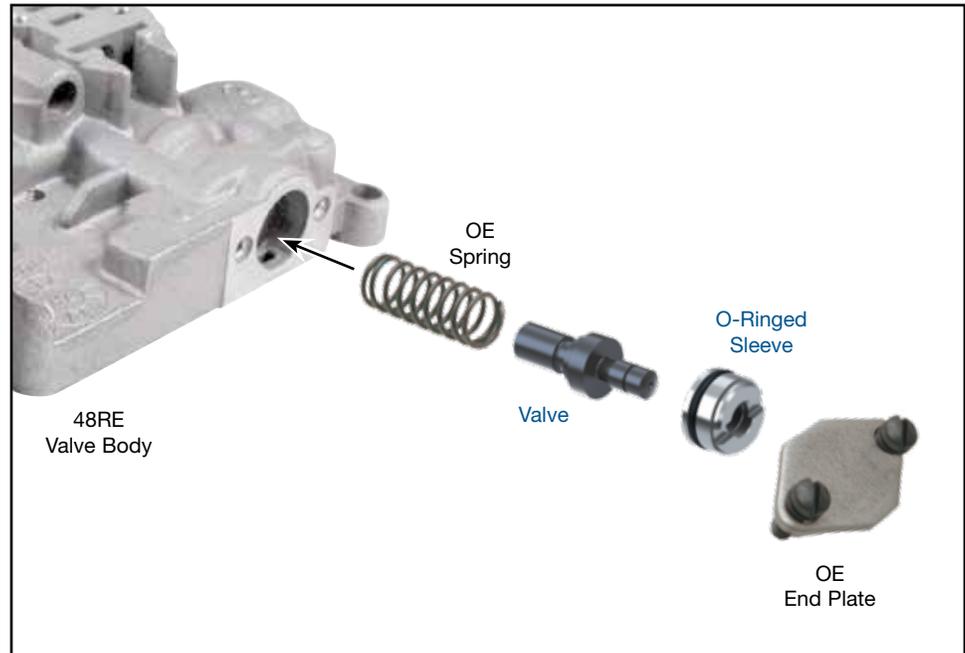
### Part No.

**22771A-19K**

- Valve
- Sleeve
- O-Rings (2)

1 Extra

## Chrysler 48RE



### 1. Disassembly

- Remove OE end plate and save for reuse.
- Remove and discard OE line pressure plug and sleeve.
- Remove OE spring and save for reuse.

### 2. Installation & Assembly

- Reinstall OE spring.
- Install one Sonnax O-ring into groove on Sonnax sleeve O.D.
- Roll sleeve on a clean flat surface to size O-ring into groove.
- Lubricate O-ring and end of bore.
- Install sleeve onto Sonnax line pressure plug, O-ringed end first.
- Insert sleeve and plug assembly into bore.
- Reinstall and secure OE end plate.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 in.-Hg.

