HIGH PERFORMANCE TRANSMISSION PARTS

Instructions

Accumulator Piston Kit

Part No.

22841-04K

- Piston
- PTFE Scarf-Cut Seal, Large
- PTFE Scarf-Cut Seal, Small
- D-Ring Large
- D-Ring Small

Also Available

Replacement Seal Kit 22841-04SK

CHRYSLER 727, 904, 42-46-47-48RH/RE Accumulator Piston 22841-04K Large D-Ring Small D-Ring Small D-Ring

1. Dissassembly

a. Remove and discard OE piston, then clean and inspect the bore.

2. Assembly & Installation

- a. Install Sonnax PTFE seals and D-rings on piston as shown.
- b. Lubricate seals.

NOTE: If two OE springs were equipped, both springs should be reinstalled with Sonnax piston. If the narrow-diameter OE spring does not fit Sonnax piston, it will be necessary to source a spring from a 42-46-47-48RH/RE unit.

c. Install Sonnax piston.