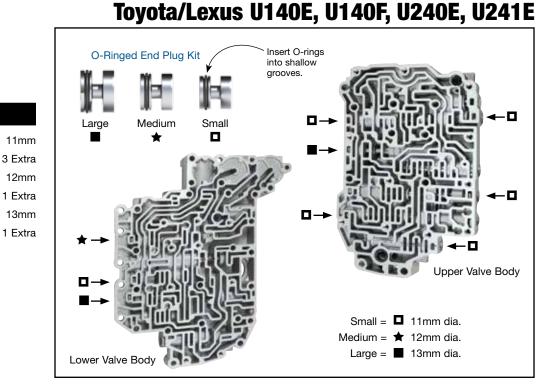


Instructions

O-Ringed End Plug Kit

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- Small End Plugs (6)
- Small O-Rings (9)
- Medium End Plug
- Medium O-Rings (2)
- Large End Plugs (2)
- Large Life Flugs (2)
- Large O-Rings (3)



1. Disassembly

- a. Remove OE retainers and save for reuse.
- b. Remove and discard OE end plugs.

2. Assembly

- a. Place O-ring into the shallow groove of end plug.
- b. Lubricate O-ring and end plug set and roll on the bench to size.
- c. Install the O-ringed end plug set into the appropriate bore, O-ring end outboard.
- d. Reinstall OE retainers.



NOTE: See illustration above for sizes and bore locations.