

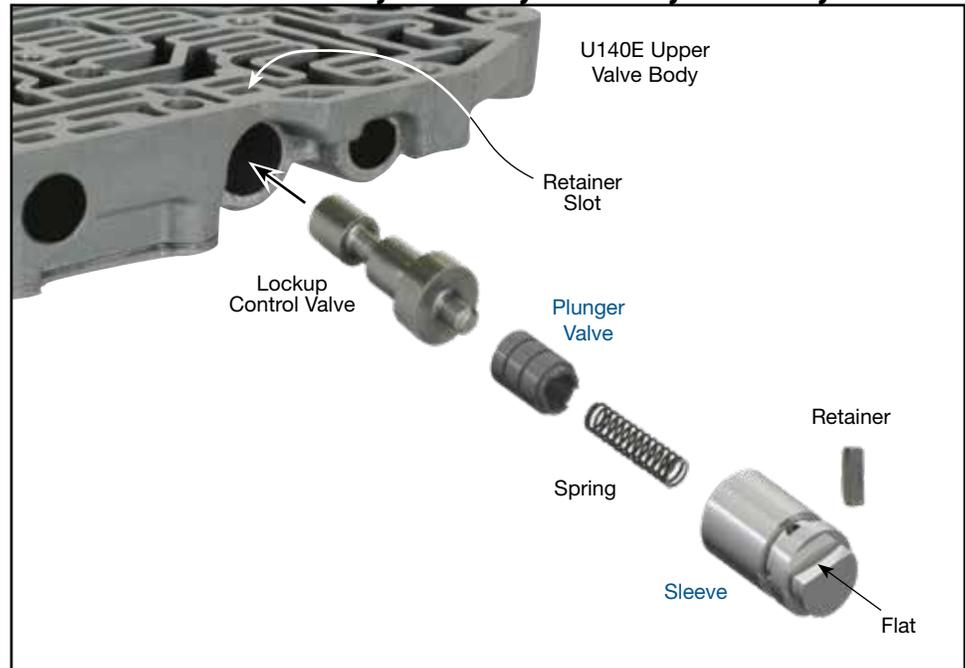
Toyota/Lexus U140E, U140F, U151E, U151F, U240E, U241E, U250E

Lockup Control Plunger Valve Kit

Part No.

57917E-03K

- Plunger Valve
- Sleeve



1. Disassembly

- Remove and discard OE sleeve and plunger valve.
- Retain OE spring (if applicable) and retainer for reuse.

2. Installation & Assembly

- If unit had OE spring, install into Sonnax valve/sleeve assembly as pictured.
- If no spring, reinstall OE lockup control valve and Sonnax sleeve.
- Rotate sleeve until flat is parallel to valve body surface and install OE retainer.

3. Vacuum Testing

NOTE: Vacuum testing of lockup control plunger assembly not possible while in casting. Perform visual inspection to identify wear.