

GM 400, 425, 4L80-E, 4L85-E

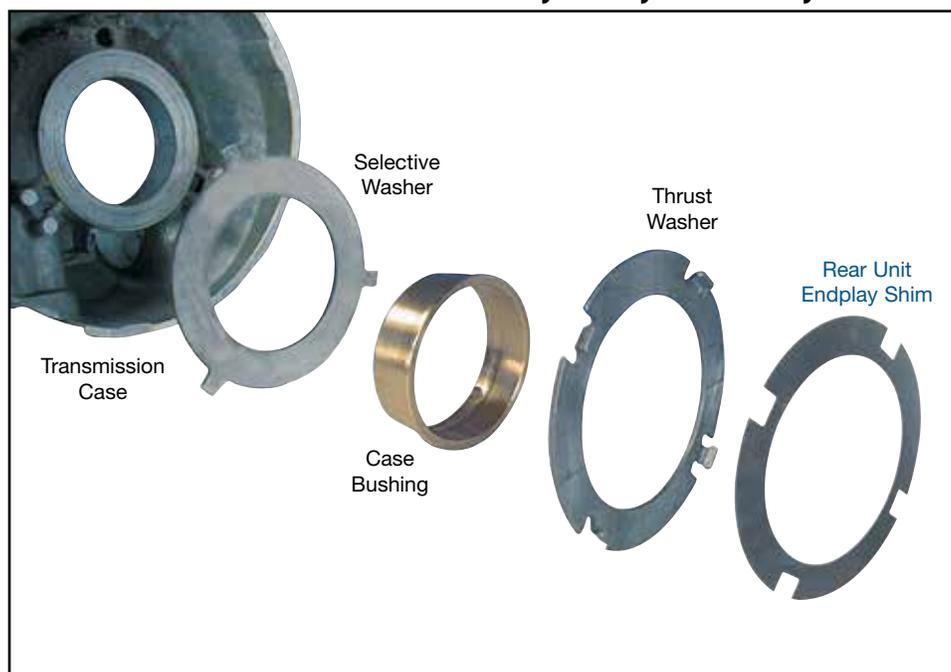
Rear Unit Endplay Shim

Part No.

34006-05

• Shims (10)

.005" Thick



1. Assemble the unit up to and including center support.
2. With dial indicator, check endplay of output shaft.
3. Add .005" shims under 4-tab thrust washer to obtain desired .005-.025" rear unit endplay.
4. Further adjustments can be done in combination with OE spacers listed in chart below.

Rear Unit Endplay		
OE Shims	Identification Notch	Number Needed
.074 – .078"	None	1
.082 – .086"	On the side of 1 tab	2
.090 – .094"	On the side of 2 tab	3
.098 – .102"	On the side of 1 tab	4
.106 – .110"	On the side of 2 tab	5
.114 – .118"	On the side of 3 tab	6