

GM 400, 425

Pressure Regulator Valve Kit

Part No.

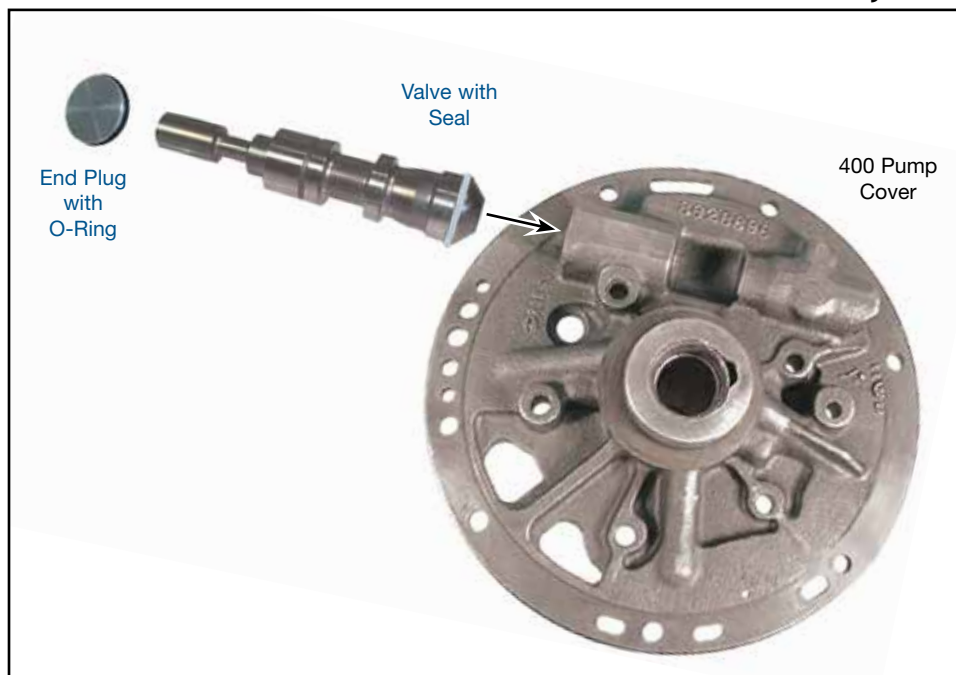
34910-03K

- Valve
- Seals (2) PTFE, 1 Extra
- End Plug
- O-Ring

NOTE: Fits '71-later units.



CAUTION: If OE valve has a through balance hole, our valve cannot be used.



1. Disassembly

Remove OE pressure regulator valve and end plug from pump bore.

2. Installation & Assembly

- Install Sonnax PTFE seal in groove at end of Sonnax pressure regulator valve, as shown. Then size the seal on valve by inserting it backwards into the pump body bore.
- Install Sonnax O-ring in the groove on Sonnax end plug.
- Lubricate all parts.
- Install Sonnax assembly orientated as shown.

