

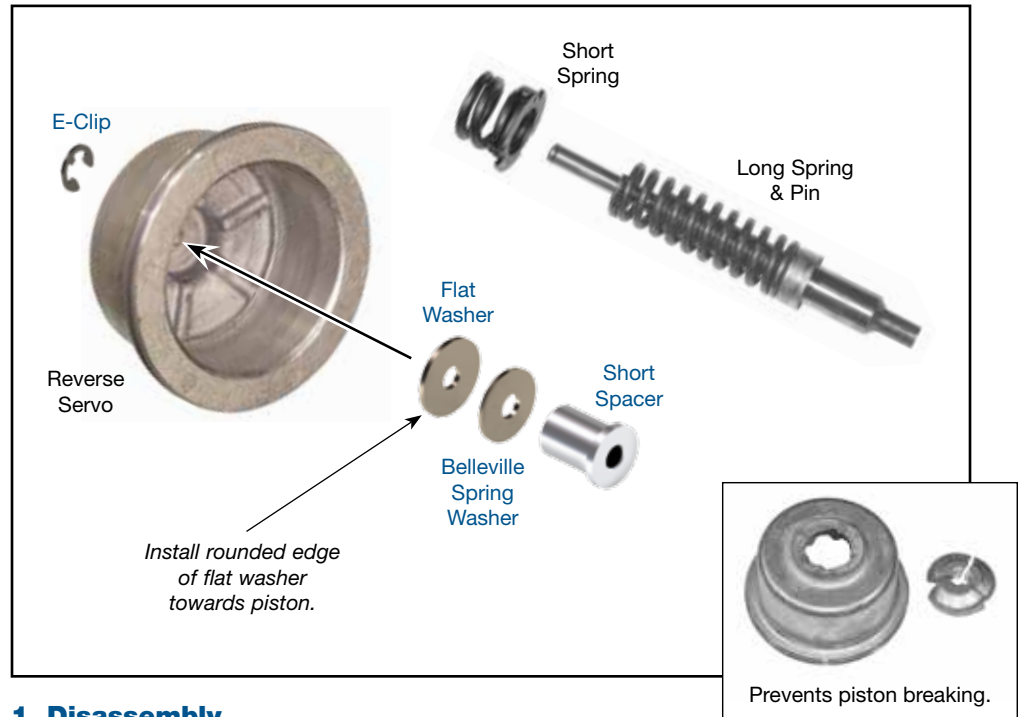
**Reverse Servo
Spacer Kit**



**Part No.
34528-01K**

- Short Spacer
- Belleville Spring Washer
- Flat Washer
- E-Clip

GM 4L80-E, 4L85-E



1. Disassembly

- Disassemble OE Low/Reverse servo assembly.
- Discard OE spacer and E-clip.
- Inspect Reverse piston for cracks and replace if necessary.



NOTE: Do NOT re-use a cracked piston.

2. Installation & Assembly

- Reassemble the Low/Reverse servo with Sonnax components as shown above.
- Sonnax flat washer is installed with rounded edge against Reverse piston.
- Sonnax Belleville spring washer is placed on top of flat washer with open-dish side towards flat washer.
- Sonnax short spacer is installed through OE short bumper spring assembly. The small OD of Sonnax spacer goes against the Belleville spring washer.
- Install Sonnax E-clip to retain the Reverse piston on the apply pin.

