TRANSMISSION PARTS

Instructions

## Ford 4R100, E40D

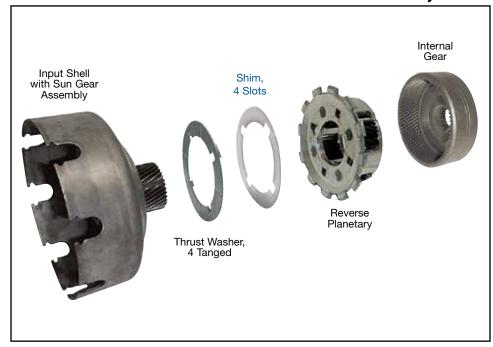
## **Unit Endplay Shim**

## Part No.

36402-Z

• Shims (10) 4 Slots, .010" Thick

**NOTE:** The Sonnax shim will not fit in latemodel applications with 6 pinion carriers.



- 1. When visible spline or driveline wear is evident, it is beneficial to install a .010" shim(s) during lower unit assembly.
- 2. Sonnax shim should be installed under the 4-tanged thrust washer located between the reverse planetary carrier and input shell.
- 3. When final assembly is completed, total endplay should be inspected with an H gauge, depth micrometer or dial caliper. The OE endplay specification is .075". The recommended endplay is .040" or less. This shim does not reduce output shaft free play.