

## Aisin AW TF-60SN, TF-80SC, TF-81SC, TR-60SN; Mini 6F21WA; VW/Audi 09D, 09G, 09K, 09M

### Accumulator Piston Kit

**Part No.**  
**15741-14K**

- Accumulator Piston
- O-Ring

**NOTE:** Fits multiple locations in Volvo (AM6), Opel (AF40), Peugeot (TF80), Saab (AF40/6), Land Rover (TF80), Ford (AF21), Mazda (AW6A-EL).

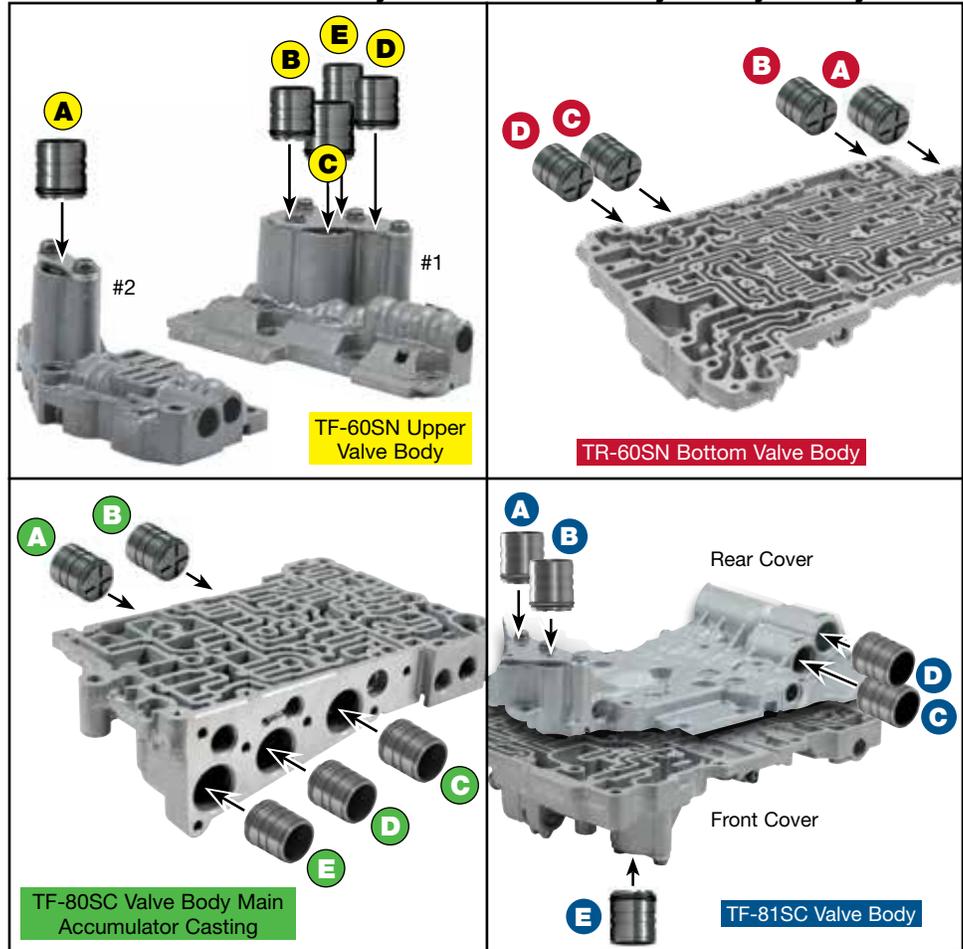


Figure 1

	TF-60SN Upper Valve Body	TR-60SN Bottom Valve Body	TF-80SC Valve Body Main Accumulator Casting	TF-81SC Valve Body
A	N93 Line Pressure	K2 Damper	B1 Damper	C2 Damper
B	B1 Damper	B1 Damper	C3 Damper	SLT Damper
C	K3 Damper	N93 Line Pressure	C1 Damper	C3 Damper
D	K2 Damper	K3 Damper	C2 Damper	C1 Damper
E	K1 Damper	n/a	SLT Damper	B1 Damper

Figure 2

### 1. Disassembly

- a. Remove OE piston and discard.
- b. Remove OE spring and save for reuse.

### 2. Installation & Assembly

**NOTE:** The O-ring should not be installed on the piston, unless there is severe wear or a ridge is worn near the bottom of the bore.

- a. If O-ring is to be installed, place O-ring in Sonnax piston groove and roll on bench to size.
- b. Install piston, O-ringed end first into bore.

**NOTE:** After installing the piston, bottom it in the bore and insure it will not stick. You should be able to retract it with finger tension.

- c. Reinstall OE spring.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (Figure 2).

