

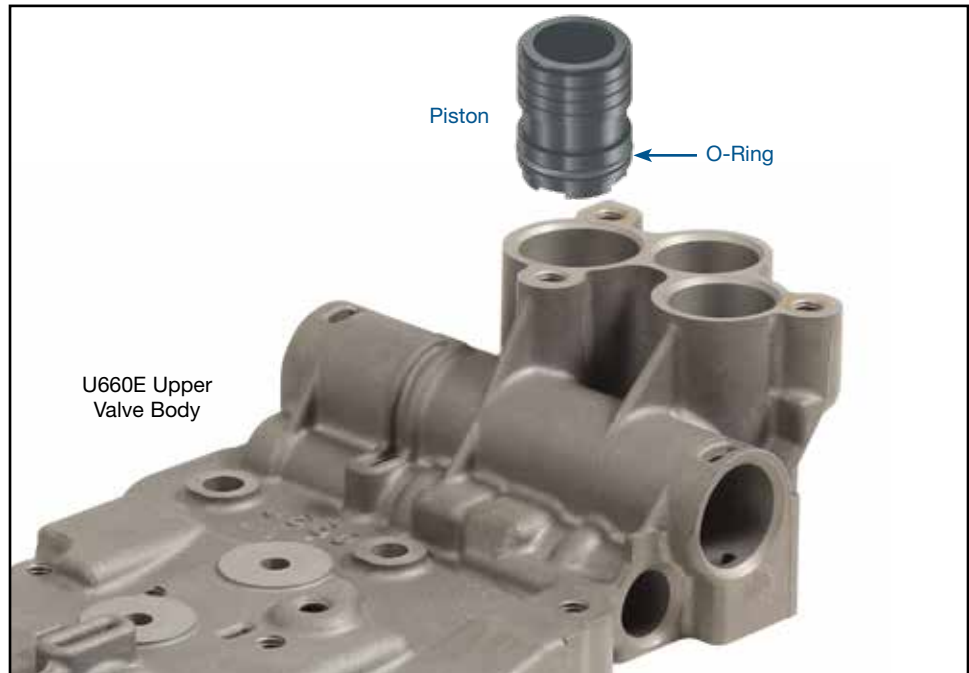
C1 Accumulator Piston Kit

Part No.

47740-12K

- Piston
- O-Rings (2) 1 Extra

Toyota/Lexus U660E, U660F, U760E, U760F



1. Disassembly

- Remove three OE bolts, plate, springs and piston.
- Discard piston and save other parts for reuse.

2. Installation & Assembly

- Place Sonnax O-ring in Sonnax piston groove. Coat O-ring on piston with Sonnax Slippery Stick **O-LUBE** or equivalent.
- Install Sonnax piston, O-ringed end first into the bore.
- Reinstall OE springs.
- Secure components in bore with OE plate and bolts, torqued to 8 ft-lb.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

