

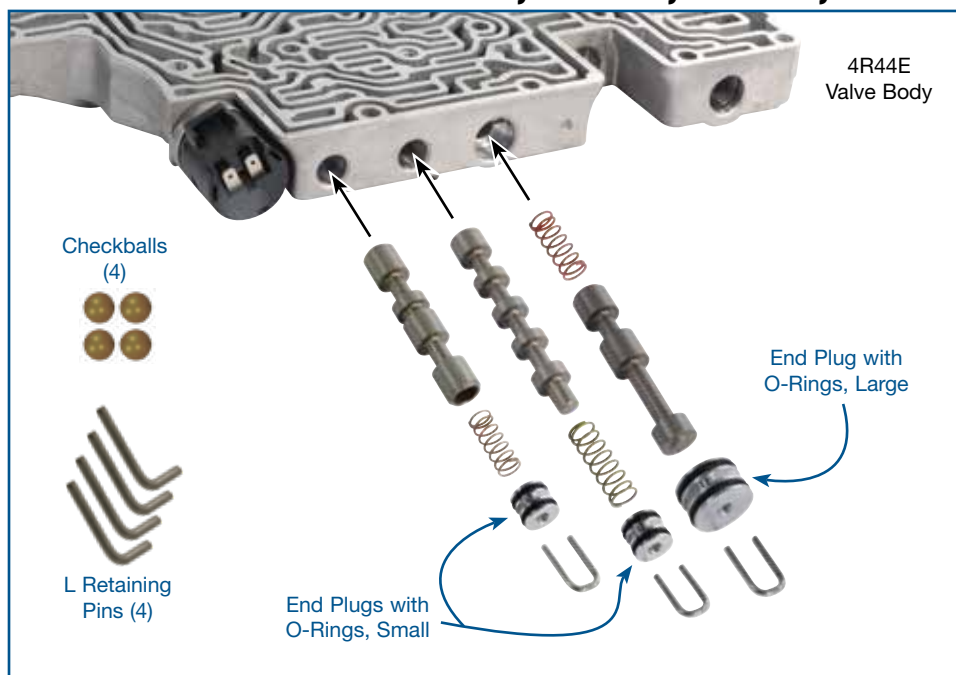
### O-Ringed End Plug & Checkball Kit

#### Part No.

**37947-13K**

- End Plugs, Small (2)
- End Plug, Large
- O-Rings, Small (5) 1 Extra
- O-Rings, Large (3) 1 Extra
- Checkballs (4)
- L Retaining Pins (4)

### Ford 4R44E, 4R55E, 5R44E, 5R55E



1. Each end plug will require 2 O-rings. Lube the end plug, slip on O-rings and roll the end plugs on a clean surface to seat the O-rings. The end plugs have a tapped hole to allow for easy removal in the future. Verify that the valves and springs are in their original positions and install the end plugs with the tapped hole facing out.
2. This kit also includes 4 checkballs and 4 L retainers to be used as needed if any become lost or damaged during valve body servicing (**Figures 1 & 2**).

