

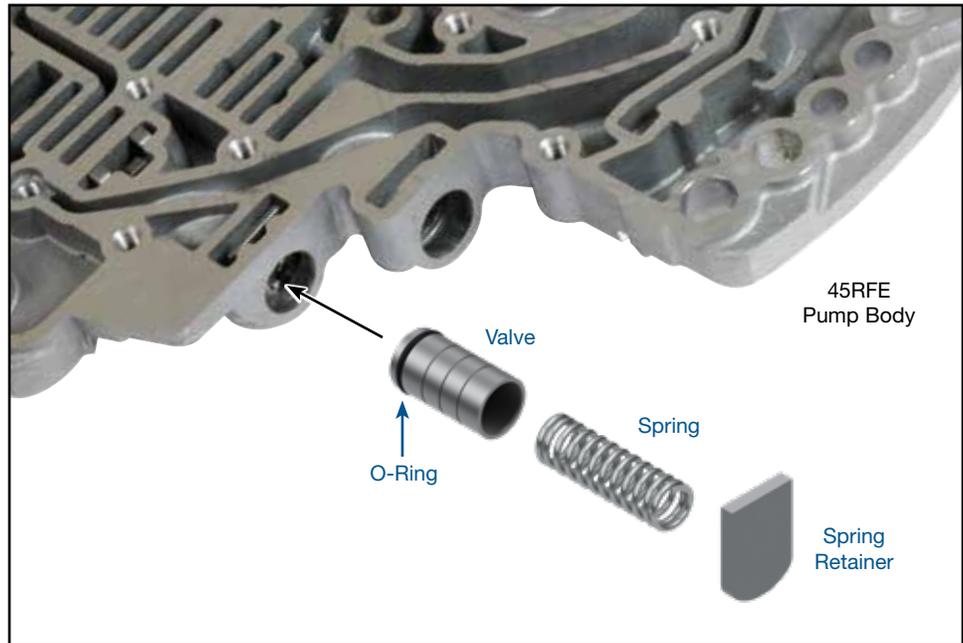
## TCC Accumulator Valve Kit

**Part No.**  
**44912-18K**

- Valve
- O-Rings (2)
- Spring
- Spring Retainer

1 Extra

### Chrysler 45RFE, 545RFE, 65RFE, 66RFE, 68RFE



#### 1. Disassembly

Remove and discard OE accumulator valve, spring retainer, and spring.

#### 2. Preparation

The sharp edge of the bore should be chamfered to reduce the possibility of damaging the O-ring during installation (**Figure 1**). This can be done using a 15/32" drill bit to gently chamfer the edge.

#### 3. Installation & Assembly

- Place Sonnax O-ring in the Sonnax accumulator valve groove.
- Coat O-ring on accumulator valve with assembly lube or Sonnax Slippery Stick **O-LUBE** and roll on bench to size.
- Install accumulator valve, O-ringed end first into bore.
- Install Sonnax spring.
- Secure components in bore with Sonnax spring retainer.

#### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (**Figure 1**).

