

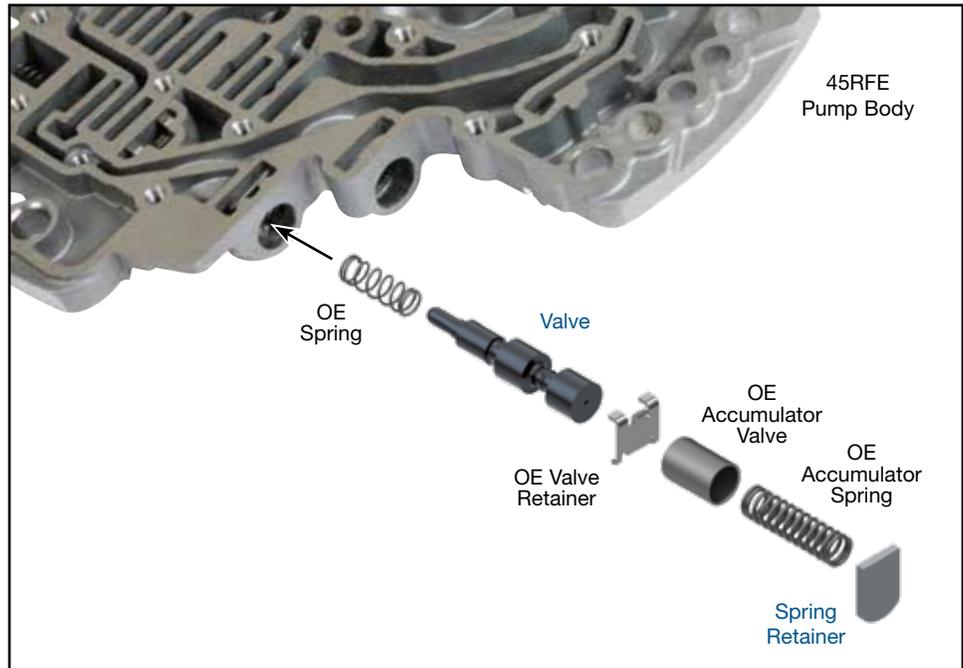
TCC Regulator Valve Kit

Part No.

44912-11K

- Valve
- Spring Retainer

Chrysler 45RFE, 545RFE, 65RFE, 66RFE, 68RFE



1. Disassembly

- Remove OE TCC accumulator spring retainer and discard.
- Remove OE TCC accumulator spring and valve. Set aside for reuse.
- Remove OE TCC regulator valve retainer, valve and spring. Keep retainer and spring for reuse. Discard the valve.
- Thoroughly clean bore.

2. Installation & Assembly

- Ensure all debris had been removed from valve bore and body.
- Install OE spring over Sonnax TCC regulator valve stem, and install into bore spring end first.
- Install OE valve retainer.
- Install OE accumulator valve and spring.
- Install Sonnax spring retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

