

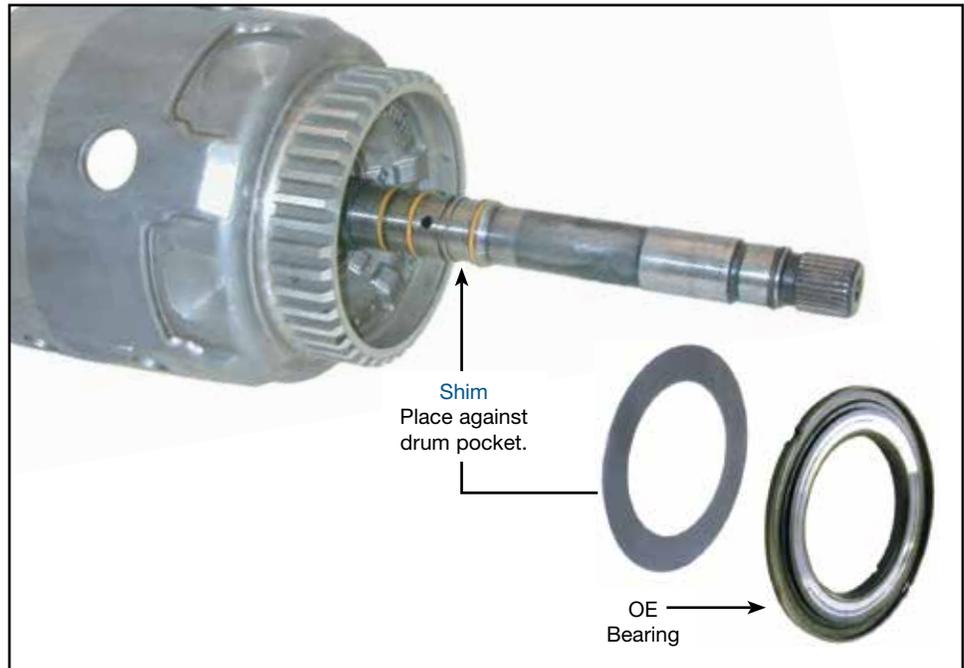
## GM 4L60, 4L60-E, 4L65-E, 4L70-E

### Shim

**Part No.**

**77409-15**

Front Unit Endplay Shims (10)



1. Measure assembled unit endplay with a dial indicator on the input shaft.
2. Load the shaft inward, zero the dial indicator, then pull the input shaft out towards the pump.

**NOTE:** The reading obtained on the dial indicator is the total unit endplay. OE specification is .005-.036", and OE washers range from .074-.120". The Sonnax shim is .015" thick.