

4L60 & E, '82-'04

Universal Stator Support Shaft Kit

Part No.
77918S-K

- Stator Support Shaft
- Bushings (3)

NOTE: This kit fits, 245mm or 298mm converter, non-reluctor style, '82-'04 units.

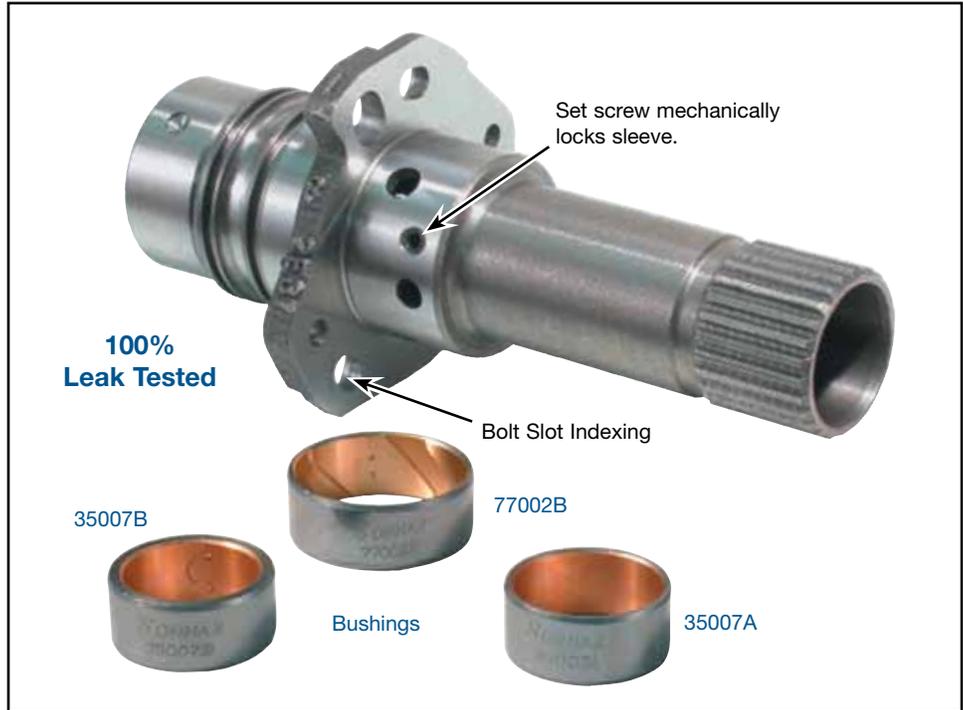
Also Available

Stator Support Shaft Assemblies

77918S-1K
280mm or 300mm Converter, non-reluctor style

77918S-08K
298mm Converter, reluctor style

77918S-09K
280mm or 300mm Converter, reluctor style



1. Bushing Installation

- Press the rear bushing into rear of stator support shaft (See **B** in illustration).
- Two bushings are supplied to allow the shaft to be used in all 4L60 and 4L60-E applications. Select the correct front bushing by comparing the bushing I.D. with the bearing area on the turbine shaft. After selecting the proper bushing, press it into the front of the stator support shaft (See **A** in illustration).

Sonnax Bushing No.	Description	Application
A 35007A	Thin wall (1.004" I.D.)	'84 late-'04 (large input shaft)
A 35007B	Thick wall (.908" I.D.)	'82-'84 (early small shaft diameter)
B 77002B	Wide (.510" wide)	'95-'04 (common to PWM/TCC)

2. Shaft Installation

- Place Loctite[®] #518 sealant on leading edge of stator support shaft before press operation.
- Align oil holes and dowel holes exactly on the shaft and pump cover, then press shaft into the cover and fasten together.

