

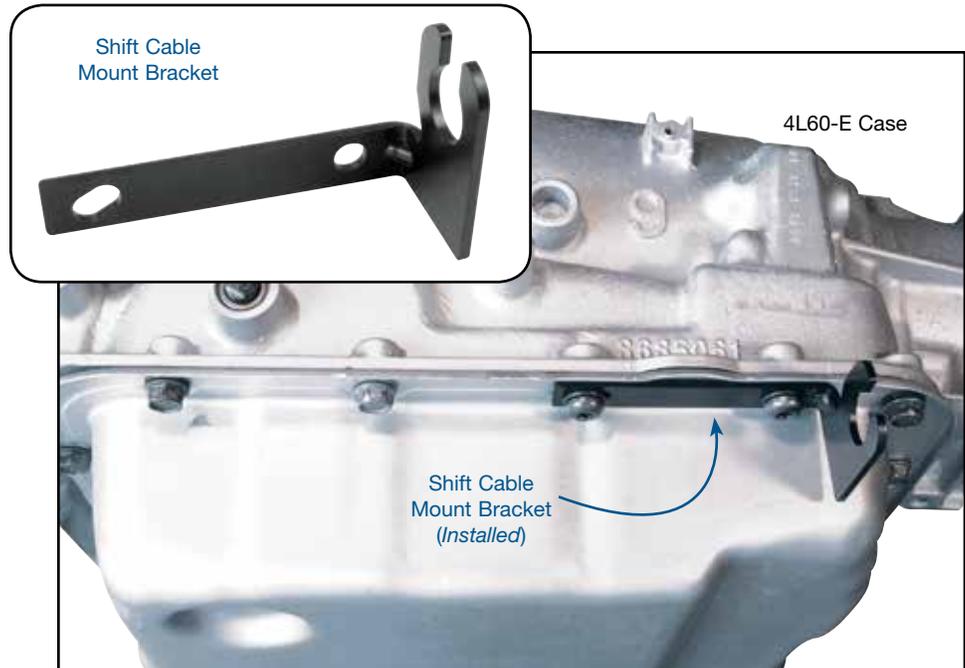
Shift Cable Mount Bracket

Part No.

34913-01

NOTE: When top mount bosses are broken or damaged use the Sonnax bracket as an alternative to OE brackets. Some cases may require drilling and threading of NSS bosses. Vehicles with case-mounted NSS have longer manual shafts. If using an early case in a later vehicle, be sure to install longer manual shaft.

GM 4L60-E, 4L80-E, 4L85-E



1. Disassembly

If the transmission pan has an extended lip where the bracket mounts, the lip must be cut away. Remove the lip using a cut-off wheel so it is flush with remainder of pan (**Figure 1**).

2. Instruction & Assembly

- Install bracket so cable is mounted in same location as with OE bracket.
- Reuse OE top-mount bolts to install Sonnax bracket at pan location.
- Apply thread-locking compound to bolts.
- Tighten bolts to 7-10 ft-lb (4L60-E) or 18 ft-lb (4L80-E).
- Install and adjust cable following standard procedures.

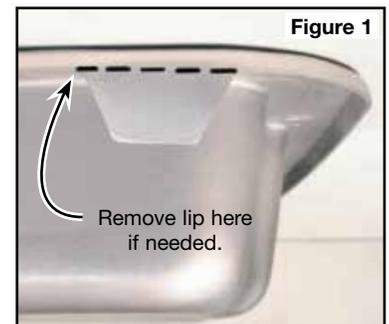


Figure 1

Figure 2

| Sonnax Bracket 34913-01 Usage Chart | |
|-------------------------------------|------------------|
| Converts | For Use In |
| '94-'95 4L60-E Case | '96-'97 Vehicles |
| '94-'95 4L80-E Case | '96 Vehicles |

| Replaces OE Bracket in Units with Broken Bosses | |
|---|---|
| 4L60-E Bracket Stamped 15995247 | '96-'00 CK Truck '96-'05 M/L Astro Van |
| 4L80-E Bracket Stamped 15995246 | '96-'97 CK Truck |