

## Oversized Accumulator Pin Kit

### Part No.

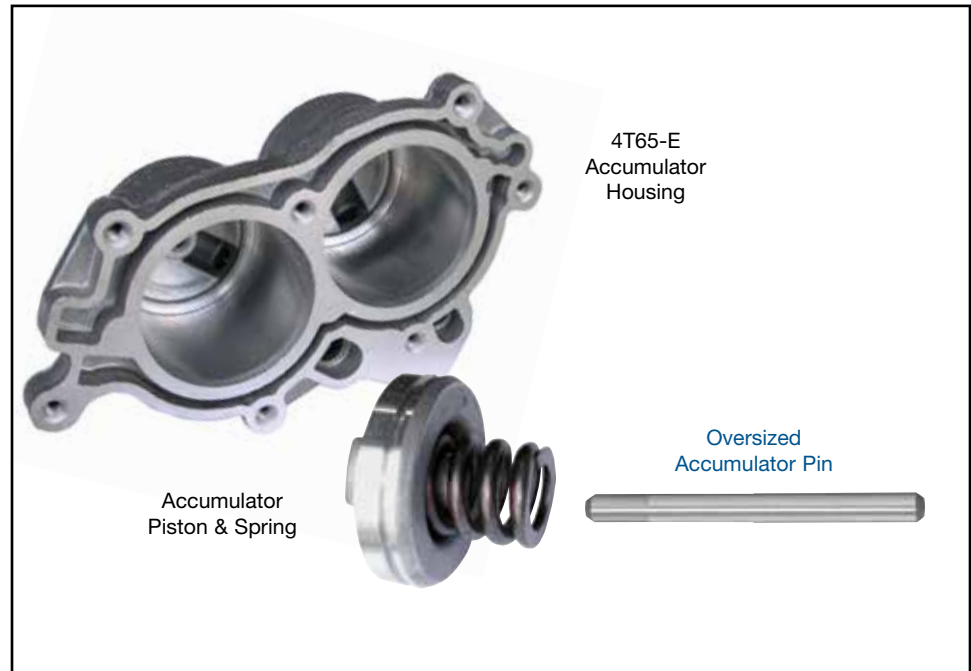
**84754-51K**

- Accumulator Pins (4)



**NOTE:** Reamer required for installation. Pin and reamer combination available in kit **84754-52K**.

## GM 4T65-E



### 1. Disassembly

- Remove the worn accumulator piston and pin from the housing and discard OE pin.

### 2. Bore Reaming (NOTE: Reamer available in Sonnax kit **84754-52K**.)

- Ream the piston bore to a smooth finish, making sure to use plenty of cutting oil as lubricant.
- The proper method for reaming the piston is to hold either the piston or reamer stationary while rotating the other part.

### 3. Installation & Assembly

- Press the replacement pin, small diameter first, into the housing bore.
- Remove any chips or debris from the accumulator piston and reassemble in accordance with GM standards.

