

Oversized Accumulator Pin Kit

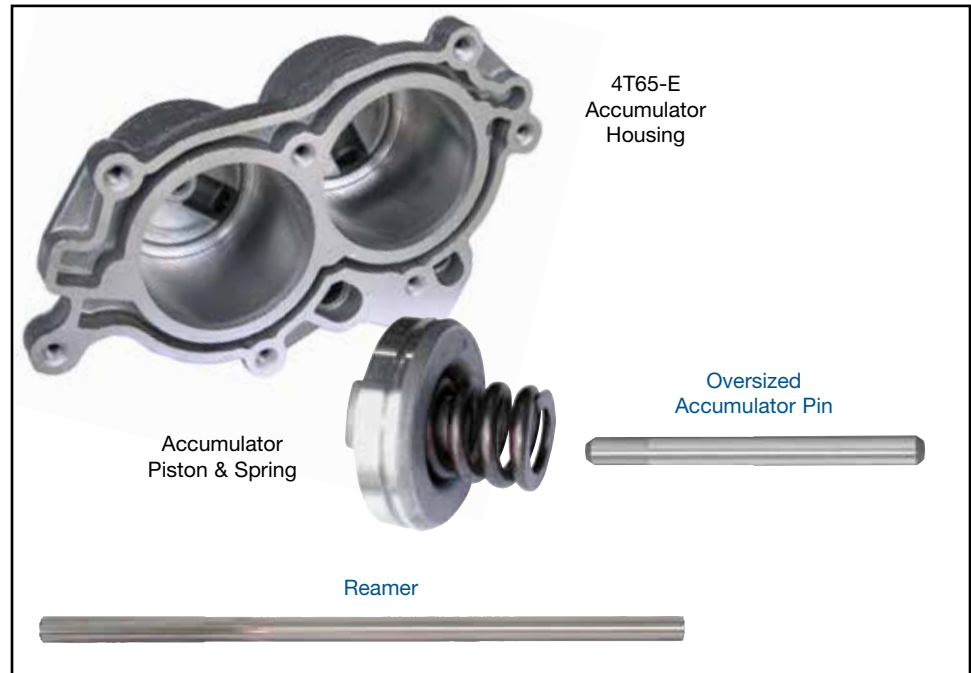
Part No.

84754-52K

- Accumulator Pins (10)
- Reamer

NOTE: Additional "pins only" available in kit 84754-51K.

GM 4T65-E



1. Disassembly

- Remove the worn accumulator piston and pin from the housing and discard OE pin.

2. Bore Reaming

- Ream the piston bore to a smooth finish, making sure to use plenty of cutting oil as lubricant.
- The proper method for reaming the piston is to hold either the piston or reamer stationary while rotating the other part.

3. Installation & Assembly

- Press the replacement pin, small diameter first, into the housing bore.
- Remove any chips or debris from the accumulator piston and reassemble in accordance with GM standards.

