

Lockup Relay Control Valve Kit

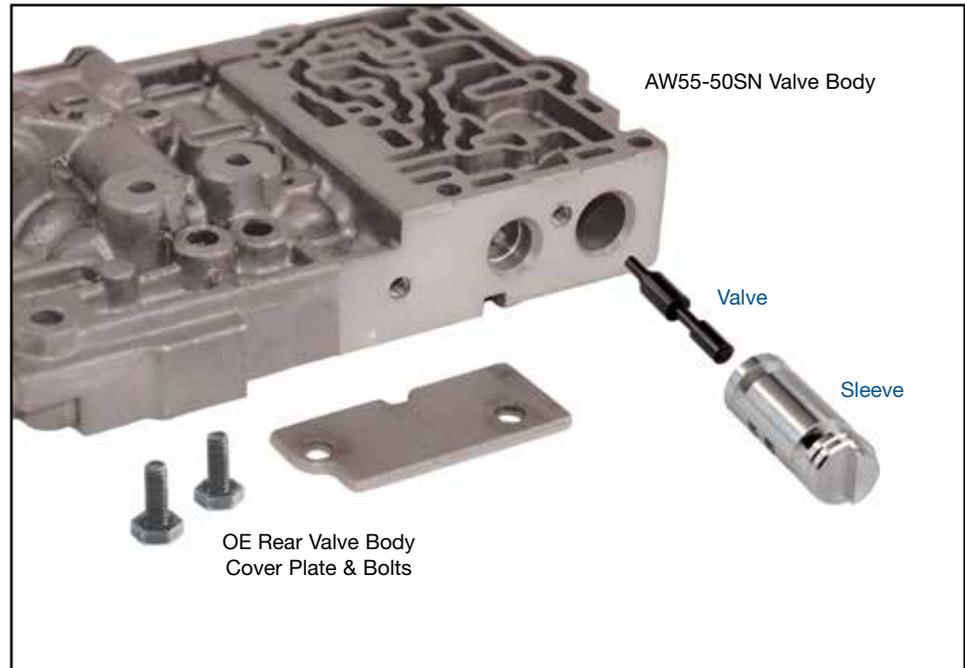
Part No.

59947-01K

- Valve
- Sleeve

NOTE: Also fits AF23/33 and RE5F22A units.

Aisin AW 55-50SN, 55-51SN



1. Disassembly

- Remove OE rear valve body cover plate, gasket and bolts. Save for reuse.
- Remove and discard OE lockup relay control plunger valve and sleeve.

2. Installation & Assembly

- Install Sonnax valve and sleeve assembly into bore, open end of sleeve inboard.
- Rotate sleeve such that flat face will sit flush with reinstalled cover plate and protruding end of sleeve is closest to corner of casting.
- Reinstall OE gasket, cover plate and bolts.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

