

Lockup Control Valve Kit

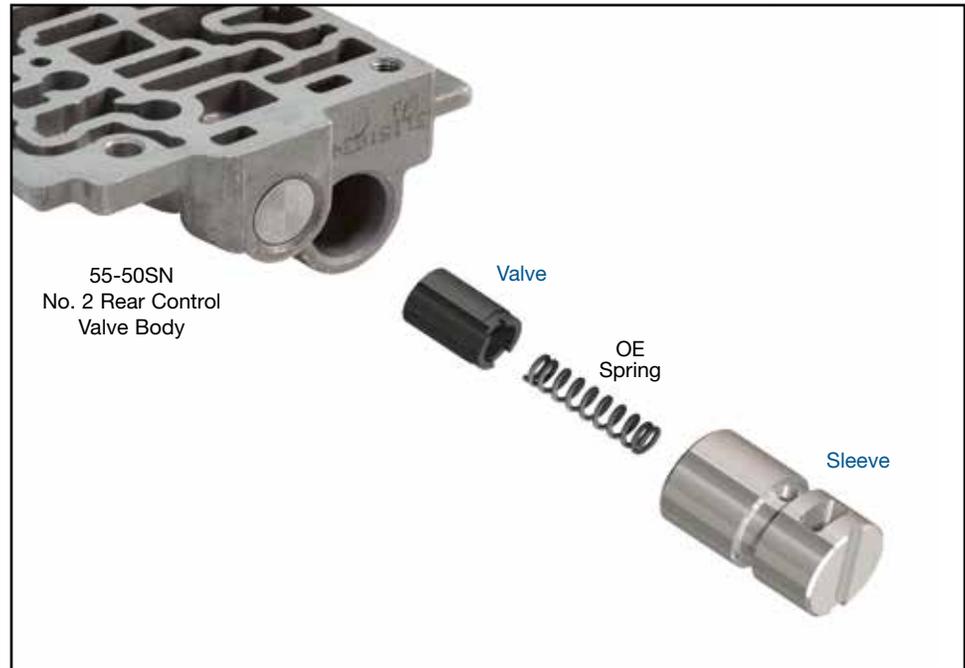
Part No.

59947-03K

- Valve
- Sleeve

NOTE: Also fits AF23/33 and RE5F22A units.

Aisin AW 55-50SN, 55-51SN



1. Disassembly

- Remove and discard OE sleeve and valve.
- Save OE spring for reuse.

2. Installation & Assembly

- Insert OE spring into Sonnax valve.
- Install valve and spring assembly into Sonnax sleeve, spring end first.
- Install assembly into valve body bore, valve end first. Ensure sleeve is rotated so slot is pointing up.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

