

TRANSMISSION PARTS

Instructions

## Chrysler 40TE, 40TES, 41AE, 41TE, 41TES, 42LE, A404, A413, A470, A670

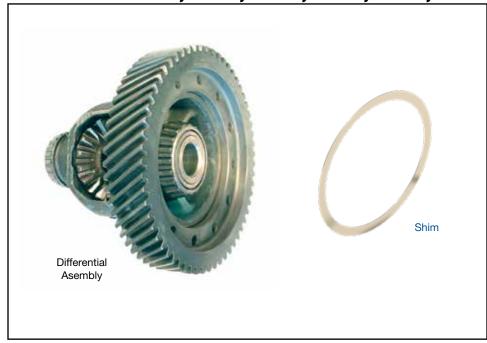
## **Shim**

Part No.

Shims (10)

.005" thick

**NOTE:** Differential preload shim for large bearing (2.88" cup outer diameter).



- 1. Install a spacer and shim combination to obtain a .010" or less endplay.
- 2. With the differential assembly in the transmission, mount a dial indicator with the end contacting the side of the ring gear.
- 3. Move the differential ring gear from side to side. Note the reading on the dial indicator.
- 4. Install the correct number of Sonnax shims to obtain a bearing preload of .006-.011".
- 5. To verify proper preload, rotational torque should be 5-18 in-lb.

