TRANSMISSION PARTS

Instructions

# **Forward Planetary Bearing**

Part No. 96003-01

NOTE: Roller bearing style.

## **Installation Tool**

## Part No. 96003-MTL

**WARNING:** Required tool kit **96003-MTL** is no longer in production. Check with your distributor for availability.

# Ford 4F50N, AX4S, AX4N, AX0D, AX0DE



### 1. Disassembly

Use a suitable driver to remove old OE bushing (do not try to remove with a chisel).

#### 2. Installation & Assembly

- a. Place Sonnax bearing on installation tool and press into bore until tool stops against planet carrier.
- b. Verify correct depth and that lube holes are not blocked by bearing.