TRANSMISSION PARTS

Instructions

Oversized Line Modulator Valve Kit

Part No. 73840-27K

- Valve
- Spring

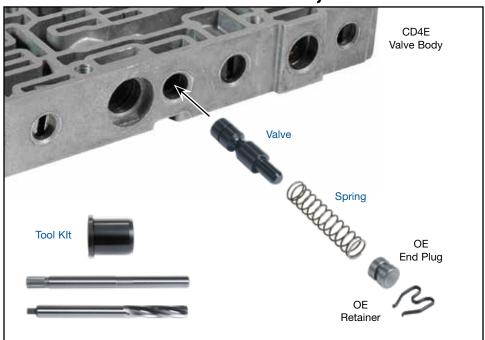
Tool Kit

Part No. F-73840-TL27

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Ford CD4E; Mazda LA4A-EL



1. Disassembly

- a. Remove all components from the bore.
- b. Discard OE valve and spring, keep OE end plug and retainer for reuse.

2. Bore Reaming

Ream line modulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-73840-TL27** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- a. Be certain all debris has been removed from the valve bore and valve body.
- b. Install Sonnax valve and spring.
- c. Reinstall OE end plug and retainer.