

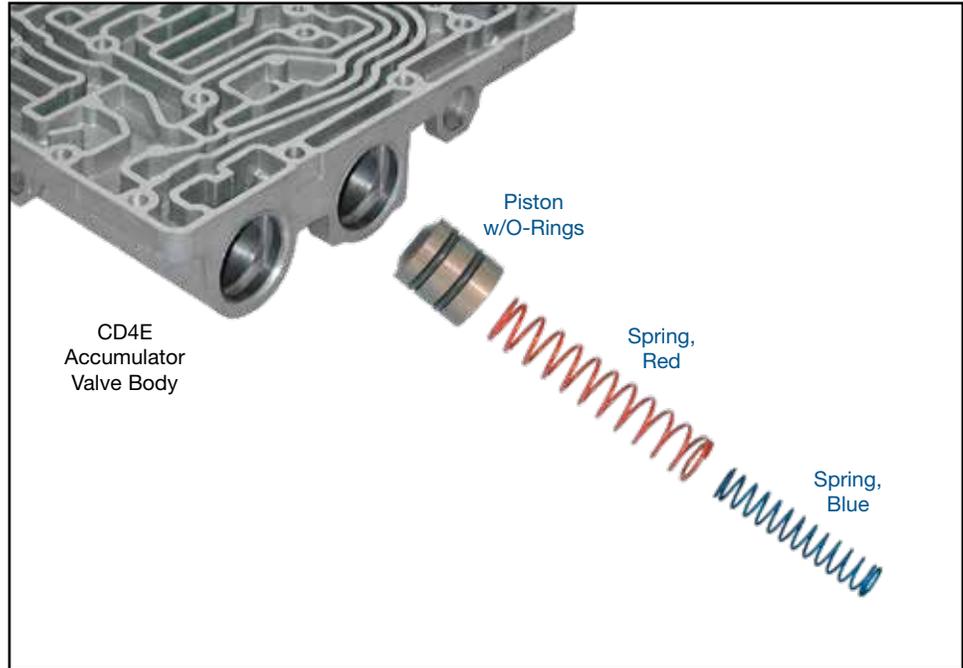
Ford CD4E; Mazda LA4A-EL

Forward Accumulator Piston Kit

Part No.

73840-FWD

- Piston
- O-Rings (2) Viton®
- Spring Red
- Spring Blue
- Rivet (not shown)



1. Disassemble & Inspect for Wear

- a. Remove OE piston from bore to visually check for excessive wear and/or worn bore ridges.
- b. Discard OE piston and spring, while keeping retaining clip for reuse.
- c. Remove debris and clean bore.

2. Installation & Assembly

- a. If bore is badly worn or has ridges, buff the bore with a fine emery cloth and then with Scotch-Brite® to remove any ridges.
- b. Install Sonnax O-rings into grooves on Sonnax piston and lubricate.
- c. Lubricate and install Sonnax piston and Sonnax red and blue springs into the bore.
- d. Reinstall OE retainer.

3. Final Testing

Vacuum testing at the port indicated holds the recommended minimum 18 in.-Hg.

NOTE: Must close hole on other side while testing.

