

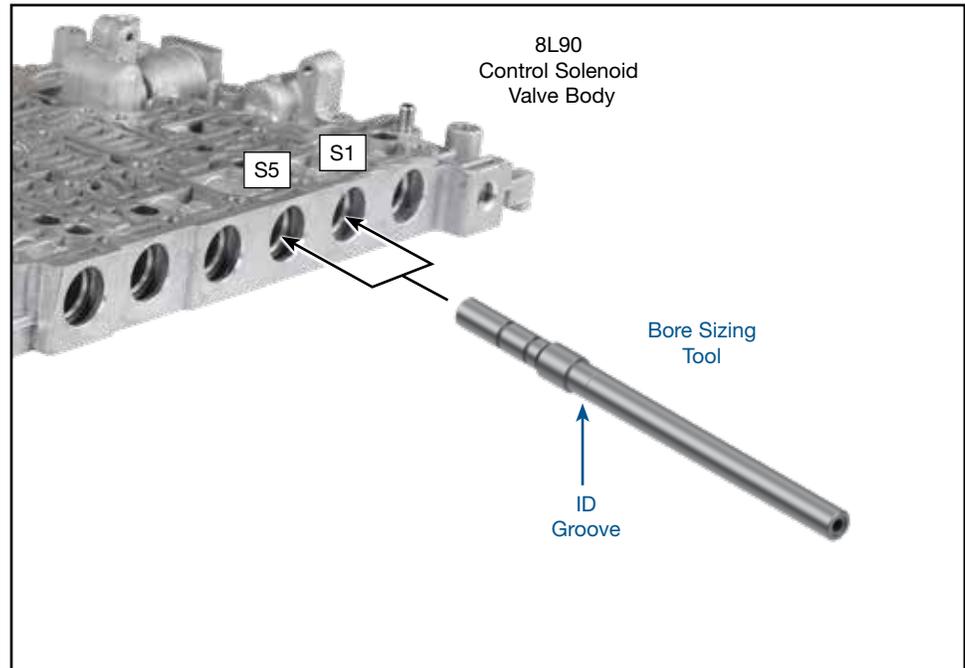
## Bore Sizing Tool

### Part No.

**154740-BST13**

**NOTE:** This bore sizing tool may be used to smooth and deburr clutch control valve bores as needed prior to of Sonnax S1/S5 clutch control valve kit **154740-13K**.

## GM 8L45, 8L90



1. Lubricate the bore sizing tool with ATF.
2. Insert the bore sizing tool into the bore, pushing carefully until it bottoms out in the bore.
3. The tool should then be moved in and out of the bore, mimicking the stroking of the valve. Repeat this until bore sizing tool moves back and forth freely. The tool is tapped with a ¼-20 UNC thread for use with a slide hammer.
4. If the Sonnax valve sticks in the bore after installation repeat the bore sizing process.