

GM 8L45, 8L90

Clutch Control Valve Vacuum Test Tool Kit

Part No.

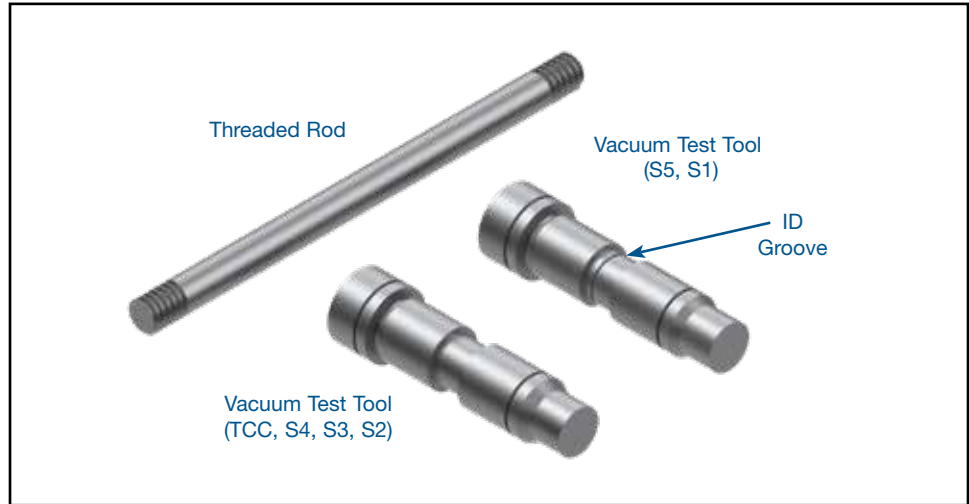
154740-TL11

- Threaded Rod
- Vacuum Test Tool S5, S1
- Vacuum Test Tool TCC, S4, S3, S2

NOTE: This is the vacuum testing tool ONLY. This tool is used to test the OE valve for diagnostic purposes.

Also Available

**Vacuum Test Stand Kit
VACTEST-01K**



Assembly

Screw each of the vacuum test tools into one end of the threaded rod.

OE Bore Vacuum Testing

1. Bores S5 & S1

- Outboard ports should be checked with the OE or Sonnax valve and solenoid installed. Vacuum should hold a minimum of 18 in-Hg.
- For inboard ports, remove solenoid and all valve components. Install Sonnax vacuum test tool (with ID groove) fully into the bore. Vacuum should hold a minimum of 18 in-Hg.

2. Bores TCC, S4, S3 & S2

- Outboard ports should be checked with the OE or Sonnax valve and solenoid installed. Vacuum should hold a minimum of 18 in-Hg.
- For inboard ports, remove solenoid and all valve components. Install Sonnax vacuum test tool (without ID groove) fully into the bore. Vacuum should hold a minimum of 18 in-Hg.

