

**Chrysler 40TE,  
40TES, 41AE, 41TE, 41TES, 42LE, 42RLE, 62TE**

**Input Clutch Hub  
Bushing**

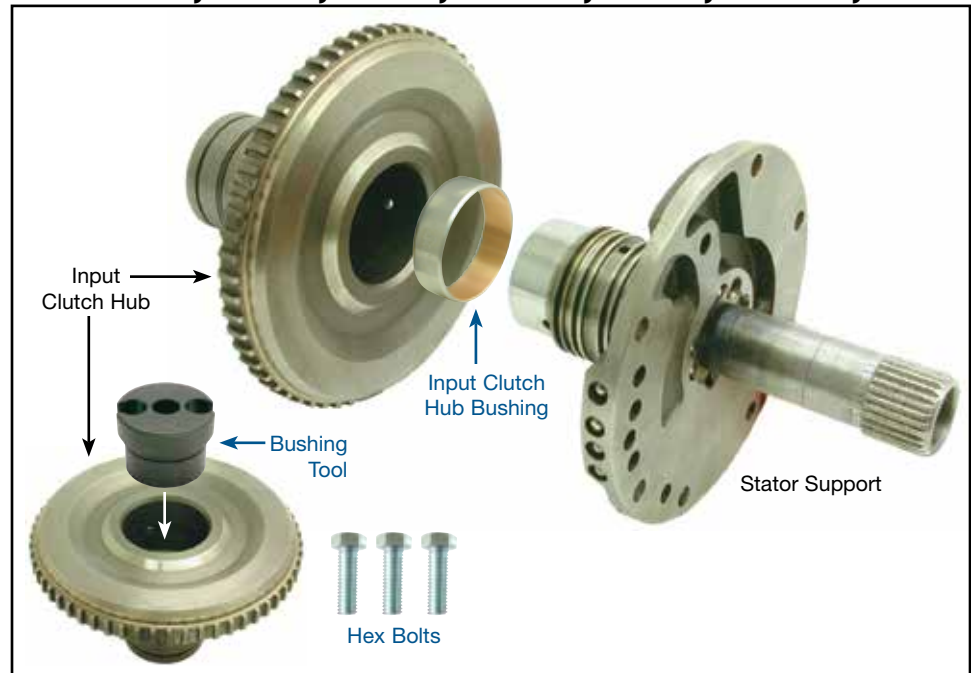
**Part No.  
92003-01K**

**Removal/Installation  
Tool Kit**

**Part No.  
92003-TL**

- Bushing Tool
- 3-1/2" x 13 Hex Bolts (3)

Patent No. 6,591,469



**1. Disassembly**

- Insert Sonnax tool 92003-TL through OE bushing, into the housing as shown above.
- Screw two bolts all the way into the bushing tool (**Figure 1**). The bolts will thread grooves into the soft bushing I.D.
- Screw the third bolt into the center of the bushing tool from opposite end.
- Drive OE bushing and tool out using a hammer or arbor press.

**2. Installation**

- Remove the three bolts and OE bushing from Sonnax bushing tool.
- Inspect input clutch hub bore for any damage.
- Screw one bolt into the top center of Sonnax bushing tool.
- Place Sonnax bushing on tool and start into bore (**Figure 2**).
- Use an arbor press to seat bushing in bore.



**NOTE:** In most cases the pump support shaft will spin freely in the input hub. If it does not, it will be necessary to polish the pump support shaft for additional clearance.



**Figure 1**



**Figure 2**